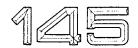


JTD ELECTRONIC INJECTION

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INTRODUCTION

An electronic control system supervises and adjusts all the engine parameters, optimising performance and consumption through response in real time to the different operating conditions.

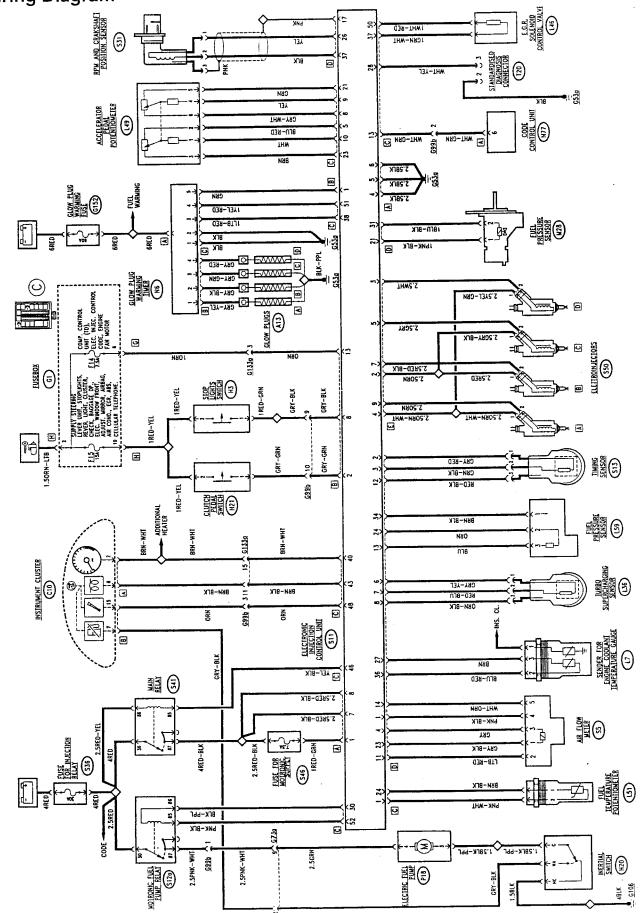
The Diesel engine is fitted with a UNIJET "COMMON RAIL" injection system. This features the use of a high injection pressure controlled electronically. Fuel delivery, called pilot injection, is optimised by the electronic control unit through the injector rather than being controlled by the pump.

Depending on the signals received from a number of sensors, the control unit drives the actuators connected to it, controlling the following systems:

- fuel supply;
- air supply;
- glow plug warming;
- accelerator pedal;
- engine cooling;
- fuel warming.

JTD DIRECT INJECTION

Wiring Diagram





General Description

The system controls the engine and all the systems that make it run:

- fuel supply system;
- air supply system;
- engine cooling system;
- exhaust system with catalytic silencer;
- oil vapour recirculation system;
- exhaust gas recirculation system (E.G.R.).

Operation of these systems is optimised by an electronic control system governed by a control unit.

This is a high pressure electronic injection system for fast diesel engines with direct injection.

Its main features are:

- high injection pressures (1350 bar);
- possibility of modulating these pressures between 150 bar up to the maximum operating pressure of 1350 bar, regardless of the engine speed and load;
- capability of working at high engine speeds (up to 6000 rpm);
- injection control precision (advance and length of injection);
- reduction of consumption levels;
- reduction of emissions.

The main functions of the system are the following:

- fuel temperature control;
- engine coolant fluid temperature control;
- injected fuel quantity control:
- idle speed control;
- fuel cut-off during deceleration;
- cylinder balancing control at idle speed;
- anti-sawing control;
- smoke control at the exhaust during acceleration;
- exhaust gas recirculation control (E.G.R.);
- maximum torque limiting control:
- maximum rpm limiting control;
- glow plug control;
- climate control system engagement control;

- auxiliary fuel pump control;
- cylinder position control;
- main and pilot injection advance control;
- injection pressure closed loop control;
- electrical balance control:
- supercharging pressure control;
- self-diagnostics;
- connection with Alfa Romeo CODE control unit.

Operation

The control unit controls the amount of fuel injected, adjusting the line pressure and injection times.

The information processed by the control unit to control the amount of fuel to be injected is the following:

- engine rpm;
- coolant fluid temperature;
- supercharging pressure;
- air temperatue;
- intake air quantity;
- battery voltage;
- fuel pressure;
- accelerator pedal position.

Self-diagnostics

The control unit self-diagnostic system checks the signals leading from the sensors comparing them with the allowed limit data and carries out the following

- warning of faults at starting
 - · warning light on for 4 seconds: indicates testing;
 - warning light off after 4 seconds: indicates no fault to components which may affect the values required by antipollution regulations;
 - · warning light on after 4 seconds: indicates a fault.
- fault signalling when the engine is running:
 - · warning light on: indicates a fault;
 - warning light off: indicates no fault to components which may affect the values required by antipollution regulations.

Functional Description

The engine control unit **S11** controls and adjusts the entire electronic injection and ignition system.

The control unit receives the key-operated supply at pin 13 of connector B from the line protected by fuse F14 of fusebox G1.

Relay **S41** controls the system supply: it is supplied from the battery, by the line of fuse **S36**. The enable signal from pin 46 of connector C of the control unit **S11** energises relay **S41** and sends the supply to the control unit itself, at pins 7, 8 and 1 of connector A (the line that leads from **S41** to pin 1 is also protected by wander fuse **S46**).

The pump relay **S12a** is also supplied from the battery, by the line of fuse **S36**: the signals that energise the pump relay **S12a**, which supplies the electric fuel pump **F18** lead from pins 30 and 52 of connector C of the control unit. The fuel pump is connected to an inertial switch **H20**, which in the event of a crash cuts off the circuit, thereby stopping the dangerous flow of fuel

In case of intervention on switch H20, the relative telltale light on the panel C10 is also turned on.

The control unit N6 controls glow plug warming A13: this is supplied directly by the battery through the line protected by fuse G352. It receives the commands from pin 38 and 51 of connector C of S11 and sends a feedback signal to pin 1 of connector B of the control unit.

Pins 4, 5 and 6 of connector A of S11 are earthed.

The control unit receives the signals from the different sensors, thereby keeping all the engine operating parameters under control.

The rpm sensor S31 supplies information about the engine speed, through a frequency signal sent to pin 26 of connector D of the control unit S11. From pin 37 of connector D of the control unit it receives an earth signal. Both signals are weak in intensity and are, therefore, suitably screened.

The timing sensor **S13** is supplied from pin 12 of connector D of **S11**. It receives a reference earth signal from pin 2 of connector D of the control unit to which it sends a frequency signal at pin 3 of the same connector.

The engine temperature transmitter L7, receives a reference earth from pin 27 of connector D of the control unit, and supplies a signal proportionate with the temperature of the engine fluid to pin 36 of the same connector.

The air flow meter S5 receives the main supply from pin 11 of connector D of the control unit and a reference voltage from pin 1 of the same connector. To pin 14 of connector D it sends a signal proportionate with the flow of air. Inside S5 there is also an air tempera-

ture sensor: the reference earth of the sensor is supplied by pin 4 of connector D of S11, while pin 23 of the same connector receives the air temperature signal

The accelerator pedal L49 is fitted with two integrated potentiometers (a main one and and a safety one). The main one receives the supply and earth respectively from pin 5 and 23 of connector C of S11 and sends the corresponding signal to pin 10 of the same connector. The other one receives the supply and earth respectively from pin 21 and 8 of connector C and it sends the signal to pin 9 of connector C of S11.

The fuel temperature sensor L51, fitted on the return manifold, detects the temperature of the fuel oil leaving the injectors. It receives a reference earth from pin 1 of connector C of S11 and sends the fuel temperature signal to pin 24 of the same connector.

The supercharging sensor L36 detects the turbo charger (activated) pressure. It is supplied from pin 8 of connector D of S11 and receives a reference earth from pin 7 of the same connector. The signal is sent to pin 6 of connector D of the control unit itself.

The fuel pressure sensor **L59** has the task of sending the injection control unit a feedback signal for regulating the pressure and length of injection. It receives the supply and the reference earth respectively from pin 13 and 34 of connector D of **S11**; then it sends the pressure signal to pin 24 of the same connector.

The task of the fuel pressure regulator M28 is to keep the pressure of the fuel in the accumulator constant. The two command signals lead from pin 31 and 21 of connector D of the control unit.

The EGR solenoid valve L46 controls exhaust gas recirculation- It is supplied by pin 37 of connector C of S11 and sends a signal to pin 50 of the same connector.

Pin 8 of connector C of **S11** receives the signal leading from the brake light switch **H3**, which receives the "key-operated" supply from fuse F15 of fusebox **G1**.

Pin 2 of connector C of **S11** receives the signal leading from the clutch pedal switch **H21**, which also receives the "key-operated" supply from fuse **F15**.

The injectors \$50 receive the supply to enable opening from pin 2 (cylinders 1 and 4) and 4 (cylinders 2 and 3) of connector E of \$11.

The engine control unit sends the commands to the injectors from pin 9, 7, 5 and 3 of connector E, respectively for cylinders 1, 2, 3 and 4.

When the instrument cluster C10 receives (pin 15 of connector B) the earth signal from pin 48 of connector C of S11, it turns on the "injection failure" warning light"; in the same way at pin 8 of connector A of C10, when the earth signal reaches pin 43 of connector C, the "glow plug warming" warning light turns on.

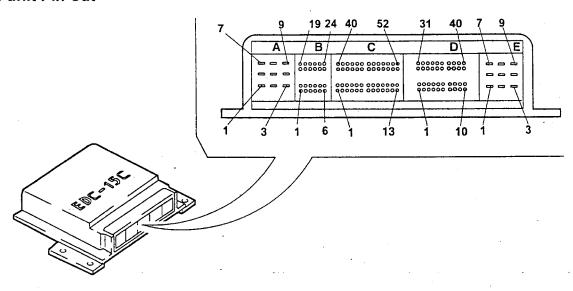


The control unit S11 connects with the ALFA ROMEO CODE control unit N77 through the special line from pin 13 of connector C; this way, if the ALFA ROMEO CODE system does not detect a correct code it will not send its enable signal and the engine is not started.

The control unit is fitted with a self-diagnostics system which can be used connecting to connector T1, through pin 28 of connector C.

Lastly from pin 40 of connector C the control unit S11 sends a signal proportionate with the engine rpm to the instrument cluster C10.

Control unit Pin-out



CONNECTOR A

- 1. Supply from main relay
- 2. N.C.
- 3. N.C.
- 4. Earth
- 5. Earth
- 6. Earth
- 7. Supply from main relay
- 8. Supply from main relay
- 9. N.C.

CONNECTOR B

- 1. Glow plug timing signal
- 2. Clutch pedal switch
- 3. Air conditioner engagement request
- 4. N.C.
- 5. N.C.
- 6. N.C.
- 7. N.C.
- 8. Brake pedal switch
- 9. N.C.
- 10. N.C.
- 11. N.C.
- 12. N.C.
- 13. Key-operated supply
- 14. N.C.
- 15. N.C.
- 16. N.C.
- 17. N.C.

- 18. N.C.
- 19. N.C.
- 20. N.C.
- 21. N.C.22. N.C.
- 23. Request to engage fan 1st speed
- 24. N.C.

CONNECTOR C

- 1. Fuel temperature sensor earth
- 2. N.C.
- 3. N.C.
- 4. N.C.
- 5. Sensor 1 supply accelerator pedal
- 6. N.C.
- 7. N.C.
- 8. Sensor 2 earth accelerator pedal
- 9. Sensor 2 signal accelerator pedal
- 10. Sensor 1 signal accelerator pedal
- 11. N.C.
- 12. N.C.
- 13. Alfa Romeo Code
- 14. N.C.
- 15. N.C.
- 16. N.C.
- 17. N.C.18. N.C.
- 19. N.C.

- 6 -

20. Enable from 4-level pressure switch



- 21. Sensor 2 supply accelerator pedal
- 22. N.C.
- 23. Sensor 1 earth accelerator pedal
- 24. Fuel temperature sensor signal
- 25. N.C.
- 26. Car speed signal
- 27. N.C.
- 28. Diagnostics connection (line K)
- 29. N.C
- 30. Electric fuel pump supply
- 31. N.C.
- 32. N.C.
- 33. N.C.
- 34. N.C.
- 35. N.C.
- 36. N.C.
- 37. E.G.R. drive supply
- 38. Glow plug timer command (+)
- 39. N.C.
- 40. Rpm signal
- 41. N.C.
- 42. N.C.
- 43. Glow plug warning light
- 44. N.C.
- 45. Request to engage fan 2nd speed
- 46. Enable for main relay
- 47. N.C.
- 48. "i.e." failure" warning light
- 49. Water temperature sensor
- 50. E.G.R. drive
- 51. Glow plug temperature command (-)
- 52. Electric fuel pump

CONNECTOR D

- 1. Air flow meter supply
- 2. Timing sensor earth
- 3. Timing sensor signal
- 4. Air temperature sensor earth
- 5. N.C.
- 6. Supercharging pressur sensor signal
- 7. Overpressure sensor earth
- 8. Overpressure sensor supply
- 9. N.C.
- 10. N.C.

- 11. Air flow meter supply
- 12. Timing sensor supply
- 13. Supply (5V) for fuel pressure sensor
- 14. Air flow meter signal
- 15. Quadrinary signal
- 16. N.C.
- 17. Rpm sensor screening
- 18. N.C.
- 19. N.C.
- 20. N.C.
- 21. Fuel pressure regulator command
- 22. N.C.
- 23. Air temperature sensor signal
- 24. Fuel pressure sensor signal
- 25. N.C.
- 26. Rpm sensor signal
- 27. Engine temperature sensor earth
- 28. N.C.
- 29. N.C.
- 30. N.C.
- 31. Pressure regulator command
- 32. Air conditioning system relay
- 33. N.C.
- 34. Fuel pressure sensor earth
- 35. N.C.
- 36. Engine temperature sensor signal
- 37. N.C.
- 38. N.C.
- 39. N.C.
- 40. N.C.

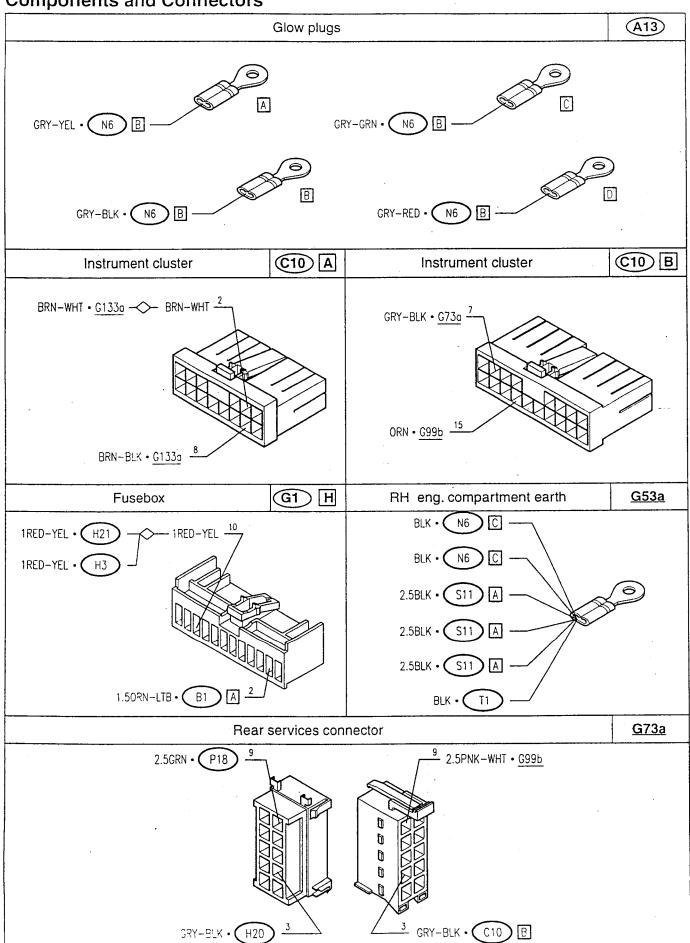
CONNECTOR E

- 1. N.C.
- 2. Supply for injectors cyl. 2 and 3
- 3. Injector command signal cyl. 4
- 4. Supply for injectors cyl. 1 and 4
- 5. Injector command signal cyl. 3
- 6. N.C.
- 7. Injector command signal cyl. 2
- 8. N.C
- Injector command signal cyl. 1

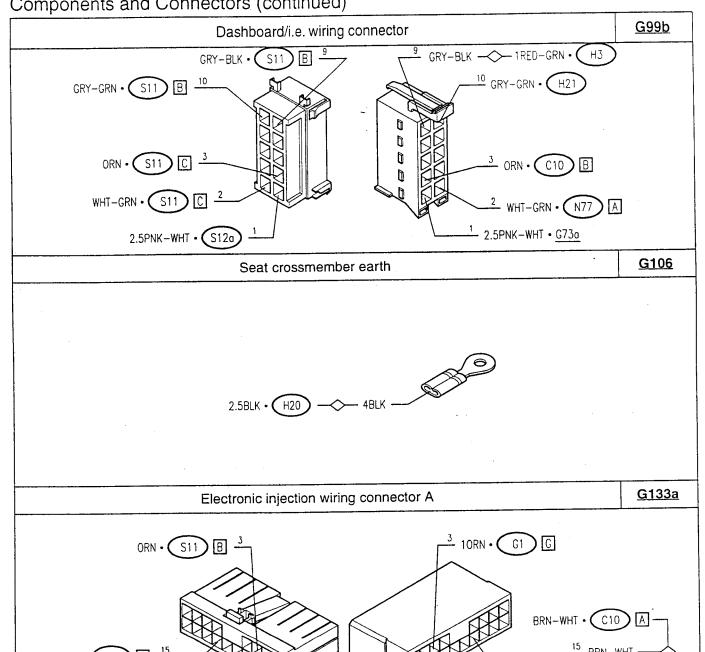


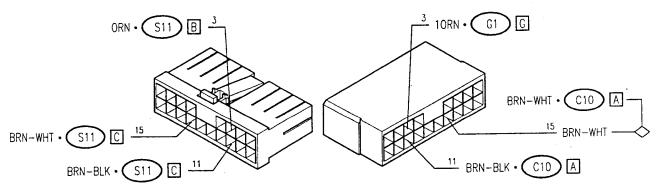
STEP STEM DIAGNOSIS JTD electronic injection 55-37B

Components and Connectors



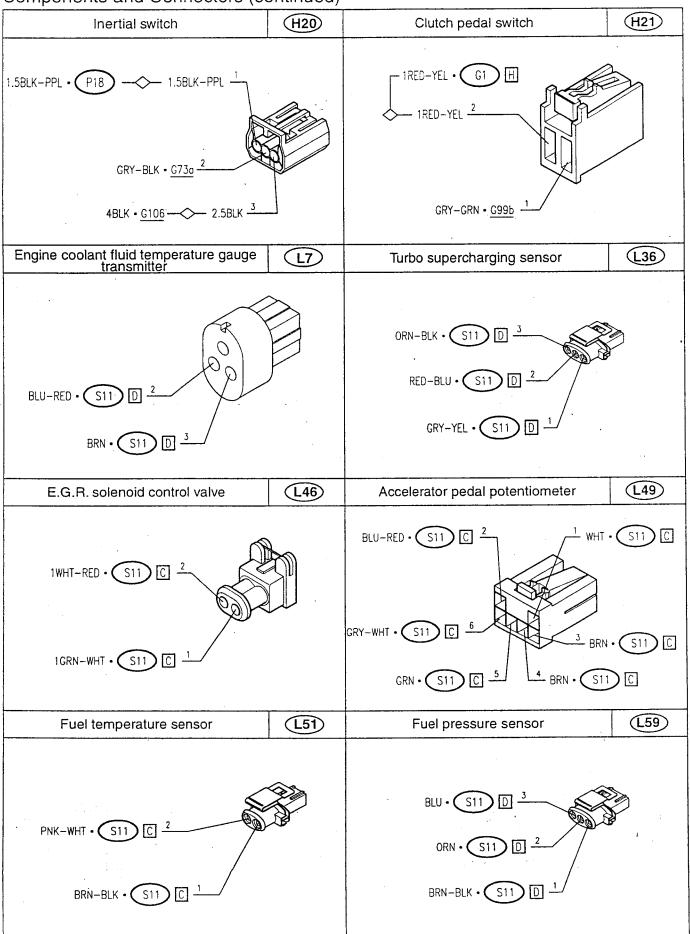






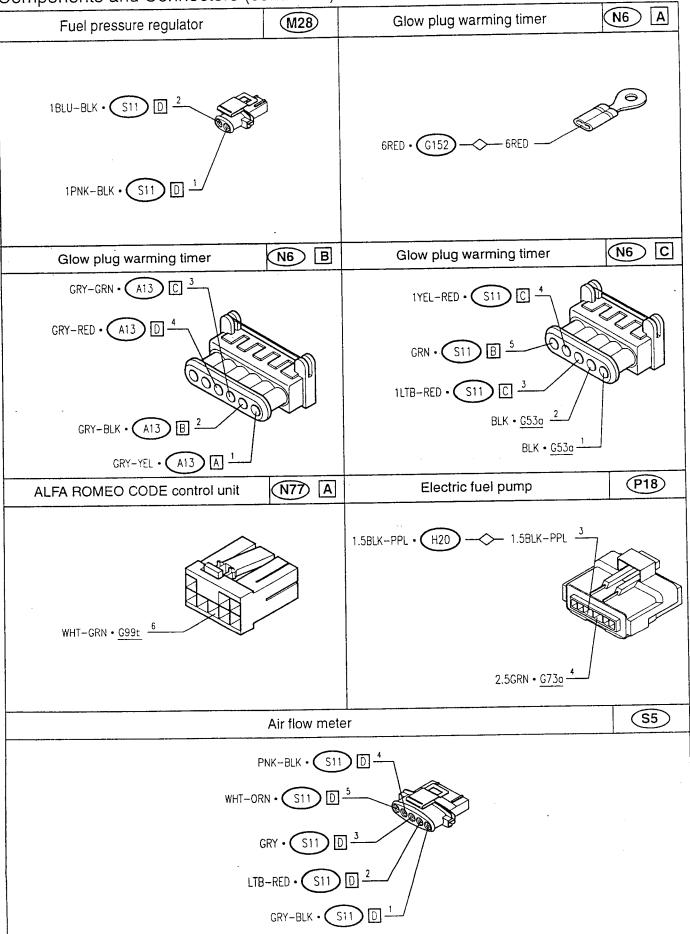
Glow plug warming fuse	G152	Brake light switch	(H3)
6RED • A1		1RED-YEL 2 1RED-YEL • G1 H	





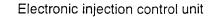


STEP STATE S



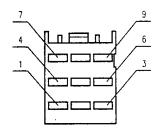


Components and Connectors (continued)





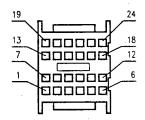
- 1 1RED-GRN (S46
- 4 2.5BLK <u>G53a</u>
- 5 2.5BLK G53a
- 6 2.5BLK <u>G53a</u>
- 7 2.5RED-BLK -– 4RED-BLK • **(**
- 8 2.5RED-BLK -



Electronic injection control unit

(S11) B

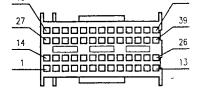
- $\frac{1}{}$ GRN \cdot (N6) \boxed{C}
- 2 GRY-GRN <u>G99b</u>
- 8 GRY-BLK G99b
- 13 ORN G133a

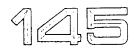


Electronic injection control unit

(S11) [C]

- 1 PNK-WHT (L51)
- 37 1GRN-WHT (L46)
- 5 BLU-RED · L49
- 38 1LTB-RED N6 C
- 8 GRY-WHT (L49)
- 40 BRN-WHT G133a
- 9 YEL (L49
- #3 BRN-BLK G133a
- 10 WHT (L49)
- 46 YEL-BLK (S41)
- 13 WHT-GRN G99b
- 48 ORN G99b
- 21 GRN (L49)
- 50 1WHT-RED (L46
- 23 BRN (L49)
- 1YEL-RED N6 C
- 24 BRN-BLK (L51)
- 28 WHT-YEL.• (T1
- 30 BLK-PPL · S120
- 52 PNK-BLK (S120)





STEP STEM DIAGNOSIS JTD electronic injection 55-37B

Components and Connectors (continued)



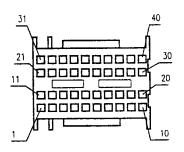
(S11) D

- PNK-BLK · S5
- $\frac{2}{}$ GRY-RED S13
- $\frac{3}{}$ GRN-BLK (S13)
- 4 GRY (S5)
- GRY-YEL · L36
- 7 RED-BLU L36
- 8 ORN-BLK (L36)
- 11 LTB-RED · S5
- 12 RED-BLK S13
- 13 BLU (L59)
- 14 WHT-ORN (S5)
- $\frac{17}{}$ PNK \longrightarrow PNK \cdot S31

- 21 1PNK-BLK M28
- 23 GRY-BLK S5
- 24 ORN (L59

Electronic injection control unit

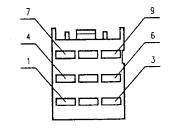
- 26 YEL S31
- 27 BRN (S7
- 31 1BLU-BLK M28
- 34 BRN-BLK (L59
- BLU-RED · S7
- 37 BLK S31



Electronic injection control unit

S11) E

- 2.5GRY-BLK (
 - 2.5RED (S50
- $\frac{3}{2.5}$ 2.5WHT (S50)
- 4 2.50RN-WHT -- 2.5WHT-BLK • (S50) D 2.50RN-WHT • (S50) A
- $\frac{5}{2.5 \text{ GRY}} \cdot (\text{S50})$
- 7 2.5RED-BLK (S50) B
- 9 2.50RN (S50) A

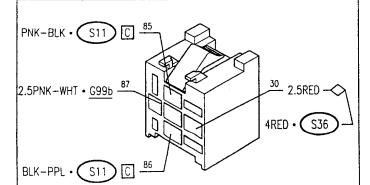


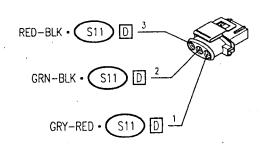
Fuel pump relay

(S12a)

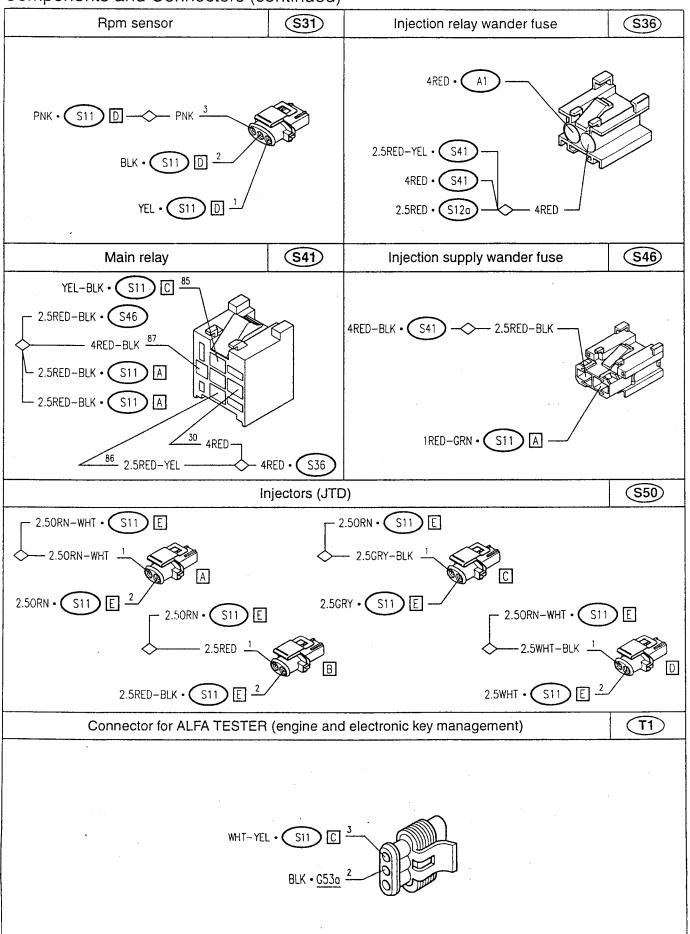
Timing sensor

(S13)





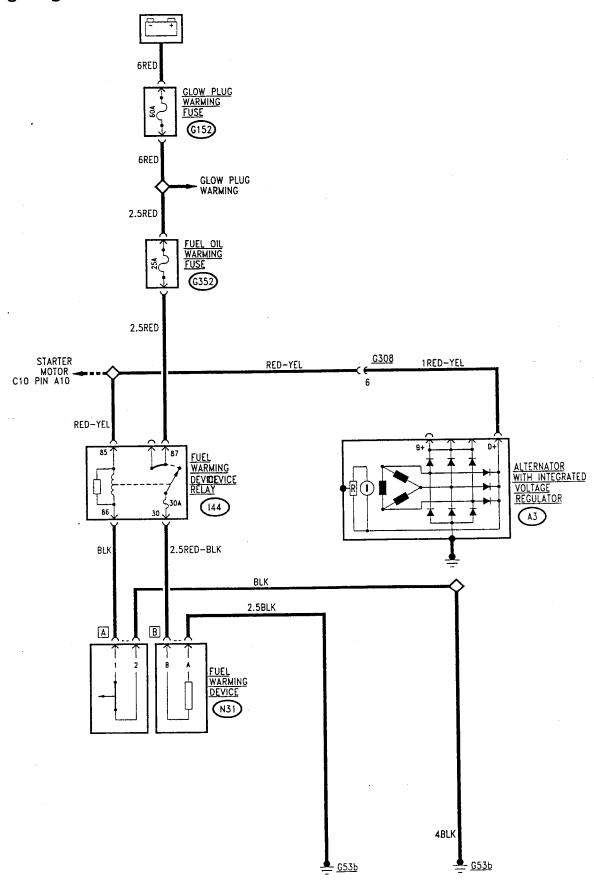






FUEL WARMING

Wiring diagram





General Description

The performance of a Diesel engine at low temperatures may be compromised by the possible solidification of the paraffins contained in the fuel oil which prevents it from flowing correctly.

Therefore, the engine is fitted with a fuel warming device on the fuel filter.

A thermal switch on the filter support detects low fuel oil temperatures: in fact this device is a thermal contact which closes for very low temperatures.

If the engine is running (information given by the turning off of the alternator "battery charging" signal) a relay engages the warming module in the upper part of the fuel oil filter: this module comprises two variable PTC resistances which, when crossed by current, warm the fuel that passes through the filter: initially, at low temperature, the resistance is low and the current is high with considerable heating power; gradually the resistance increases and the heating is reduced.

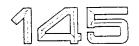
Functional Description

The fuel warming device relay 144 controls operation of the whole system; the relay is supplied by the line protected by a specific fuse G352 and by fuse G152 which also protects the glow plug warming system.

When (below 6°C) the thermal switch contact - connector A of device N31 - closes and at the same time the engine is running (12 V signal leading from pin D+ of the alternator), relay 144 is energised.

This way the resistances - connector B of device N31 - are supplied, thereby warming the fuel that crosses the filter.

When the thermal switch contact opens (above 15°C), or if the engine is not running, the supply is stopped and warming ceases.



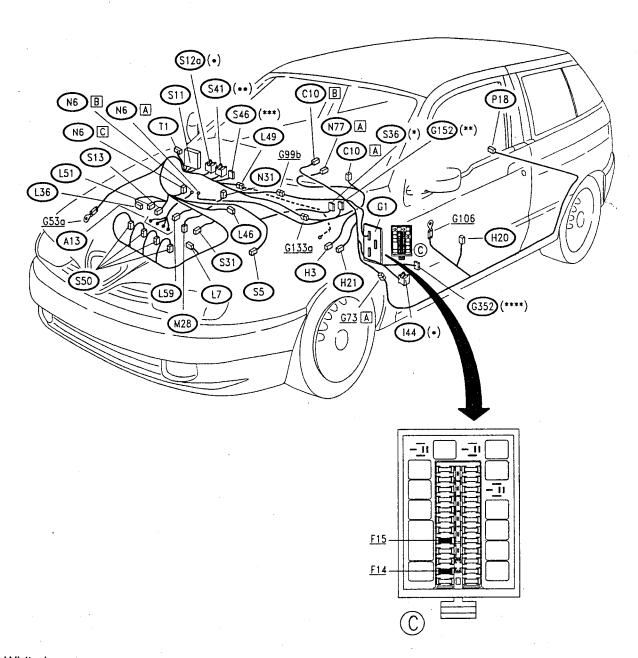
STED STATEM DIAGNOSIS JTD electronic injection 55-37B

Components and Connectors

Alternator, with voltage regulator incorporated	(A3)	RH engine compartment earth	<u>G53b</u>
1RED-YEL • <u>G308</u>		BLK • N31) A	
Glow plug warming fuse	G152	Engine sensors connector	<u>G308</u>
2.5RED • G352 — 6RED		RED-YEL • 144 — RED-YEL 6 1 RED-YEL • A3	
Fuel oil warming fuse	G 352	Fuel warming device relay	144
6RED • G152 — 2.5RED - 2.5RED - 144		2.5RED • G352 87 BLK • N31 A 86 2.5RED-BLK • N31 B 30	
Fuel warming device	N31 A	Fuel warming device	N31 B
4BLK • <u>G53b</u> - 2.5BLK 2 BLK • 144 1		2.5BLK • G53b A 2.5RED-BLK • 144 B	

STEP STEM DIAGNOSIS JTD electronic injection 55-37B

LOCATION OF COMPONENTS



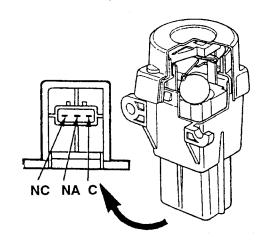
- (•) White base
- (••) Black base
- (*) Green fuseholder
- (**) Black fuseholder
- (***) Brown fuseholder
- (****) White fuseholder



STED STATEM DIAGNOSIS JTD electronic injection 55-37B

CHECKING COMPONENTS

Inertial switch (H20)

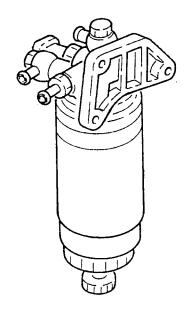


SPECIFICATIONS

Check the continuity between pin NC and C: this continuity is cut off in the event of a crash; The contact is closed again pressing the special button

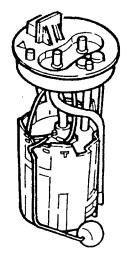
Fuel warming device N31





SPECIFICATIONS		
Thermal contact (conn. A)		
Contact closes (with decreasing temperature)	< 6°C	
Contact opens (with increasing temperature)	> 15°C	

Fuel pump P18



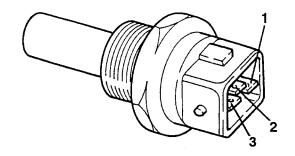
SPECIFICATIONS	
Fuel pressure at idle speed	> 2.0 bar



STEP STATE DIAGNOSIS JTD electronic injection 55-37B

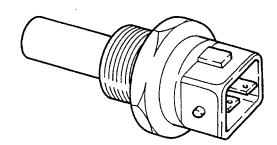
Engine temperature transmitter (L7)





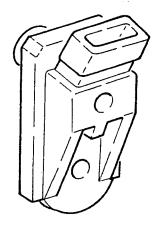
SPECIFICATIONS	
Rated resistance (at 20°C) between pin 2 and 3	2300÷2600 Ω

Fuel temperature sensor (L51)



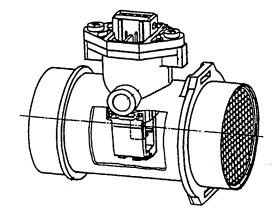
SPECIFICATIONS	
Rated resistance (at 20°C)	2300÷2600 Ω

Supercharging sensor (L36)



SPECIFICATIONS	
Rated resistance (at 20°C)	2500 ± 5% Ω

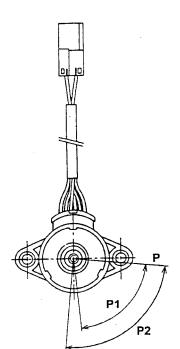
Air flow meter S5



SPECIFICATIONS	
Resistance between pin 1 and 3: air temperature sensor (at 25°C)	2000 ± 5% Ω



Accelerator pedal potentiometer (L49)

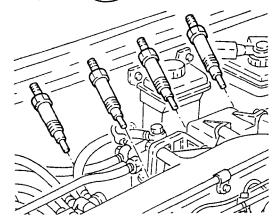


SPECIFICATIONS			
Voltage ratio of pins 1-3 and 2-3	88°	0.95 ± 0.04	
	70°	0.786 ± 0.04	
	0°	0.15 ± 0.01	
Voltage ratio of pins 4-6 and 5-6	88°	0.475 ± 0.06	
	70°	0.393 ± 0.06	
	0°	0.075 ± 0.02	

 $P = 0^{\circ} \text{ (minimum)}$ $P1 = 0^{\circ} \div 70^{\circ}$

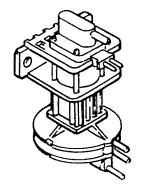
P2 = 88° (mechanical stop)

Glow plugs (A13)



SPECIFICATIONS	<u> </u>
Internal resistance	0.6 Ω

E.G.R. solenoid control valve (L46)



SPECIFICATIONS	
Coil resistance (at 20°C)	$5.5 \pm 0.5 \Omega$