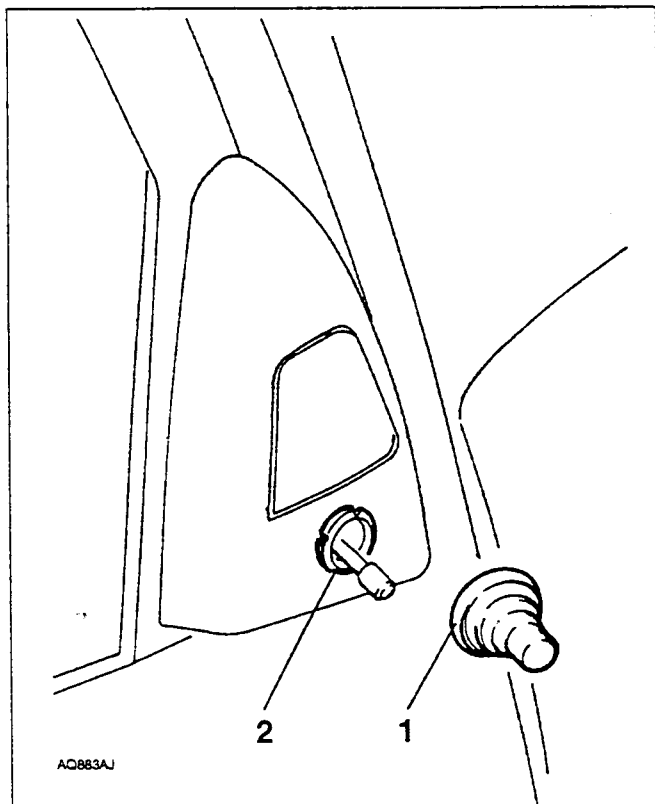


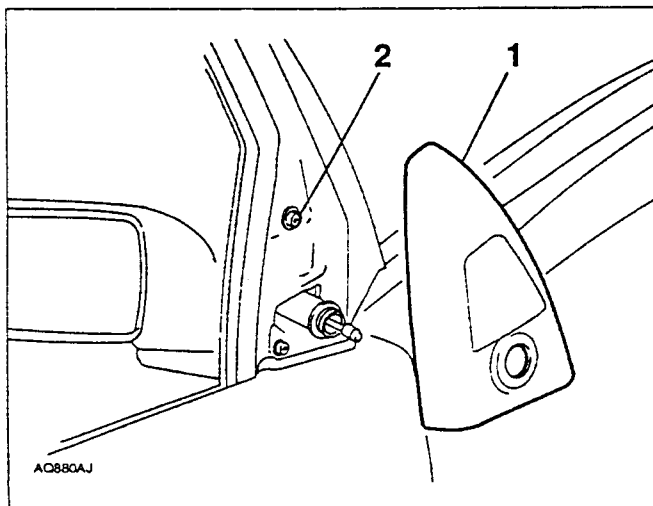
WING MIRROR (manually - operated)

REMOVAL/REFITTING

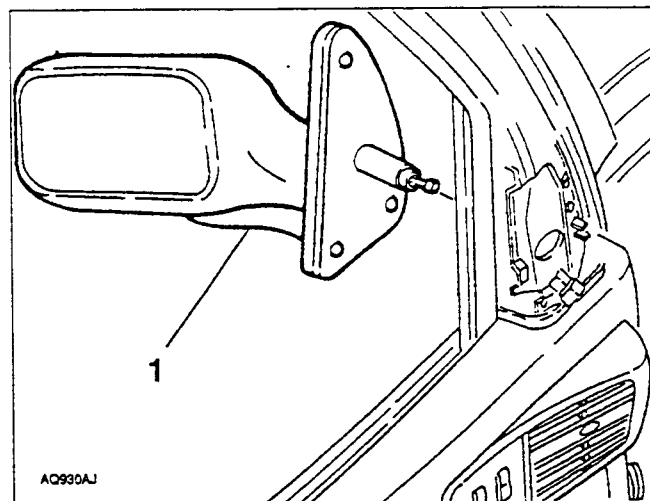
1. Remove the bellow.
2. Slacken and remove the plate locknut



1. Using knife 1.823.014.000, remove the rearview mirror inner plate.
2. Slacken the three screws fastening the wing mirror



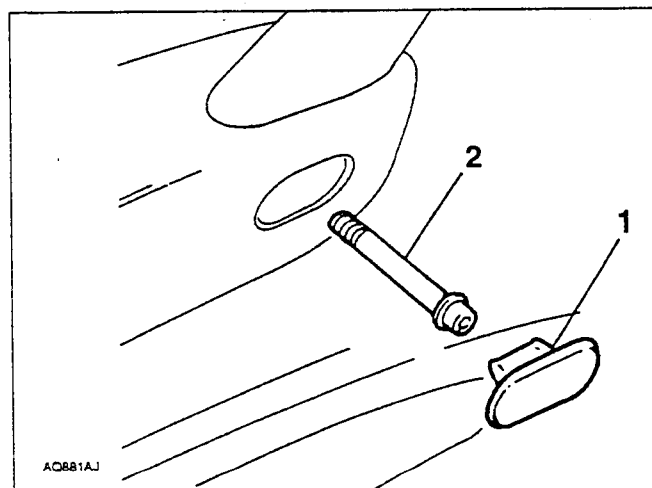
1. Remove the mirror and seal.



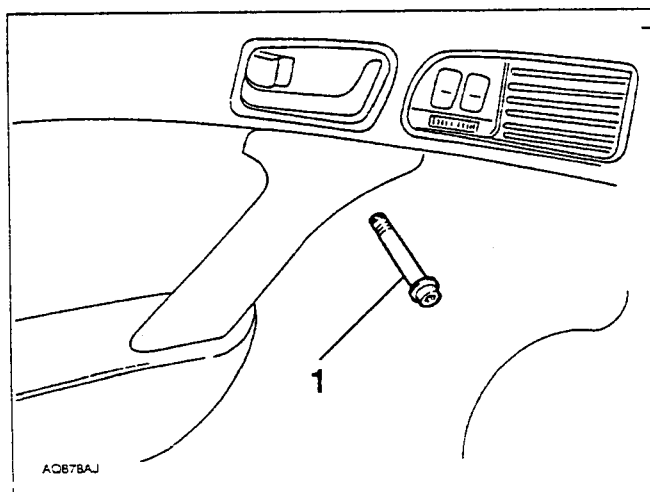
FRONT DOOR PANEL

REMOVAL/REFITTING

- Disconnect the battery negative terminal (-).
 - Remove the rearview mirror plate (see specific paragraph).
1. Remove the plastic cap of the armrest grip.
 2. Slacken the fastening screw below.

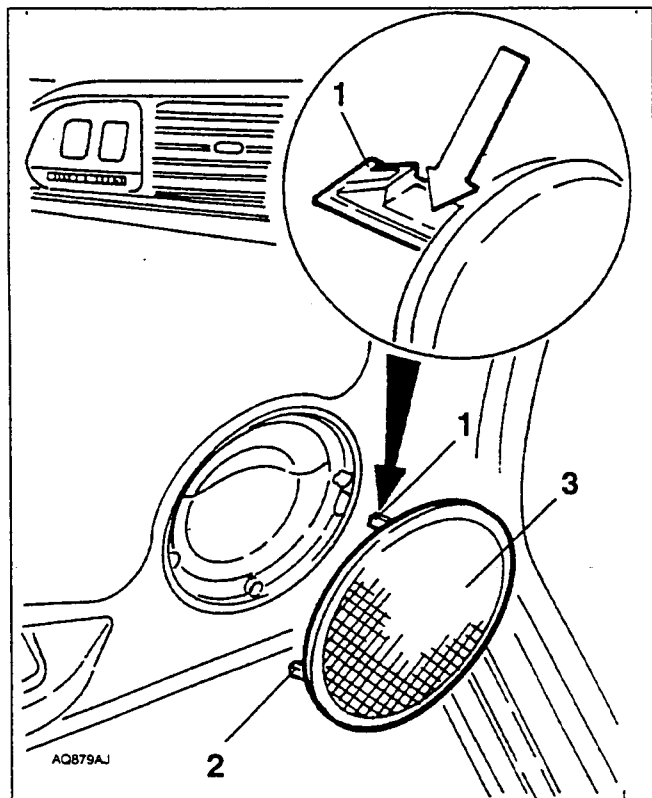


1. Slacken the upper fastening screw.

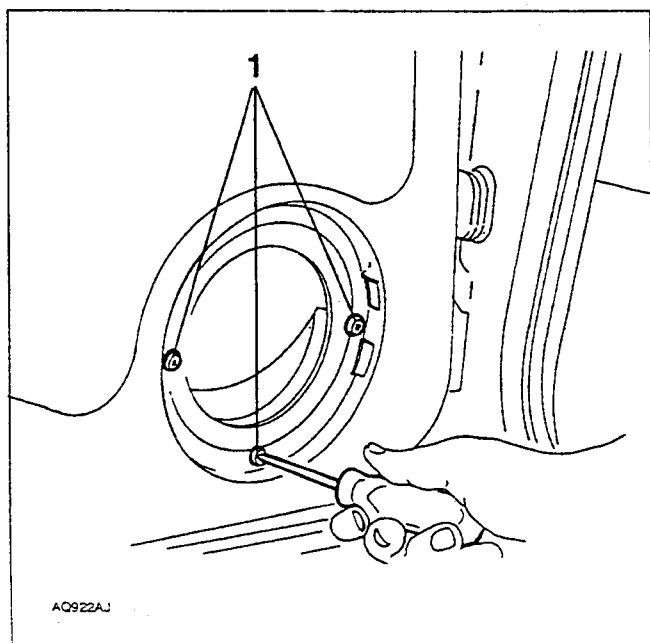


- Using a suitable screwdriver, prise off the speaker cover plate as described below:

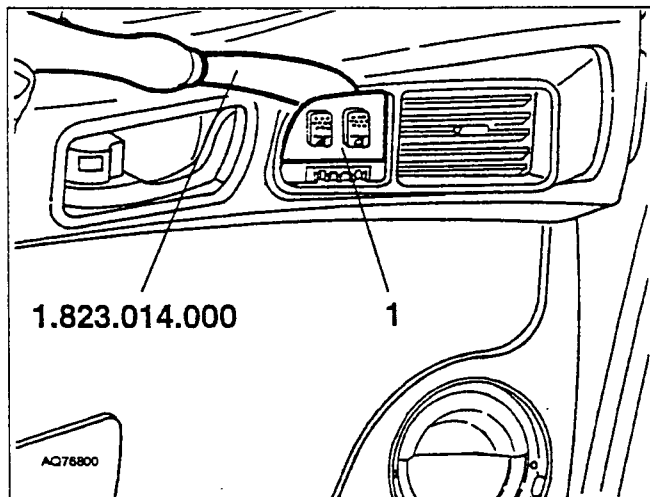
1. Press and release the upper catch tooth.
2. Press and release the left side catch tooth.
3. Remove the plate.



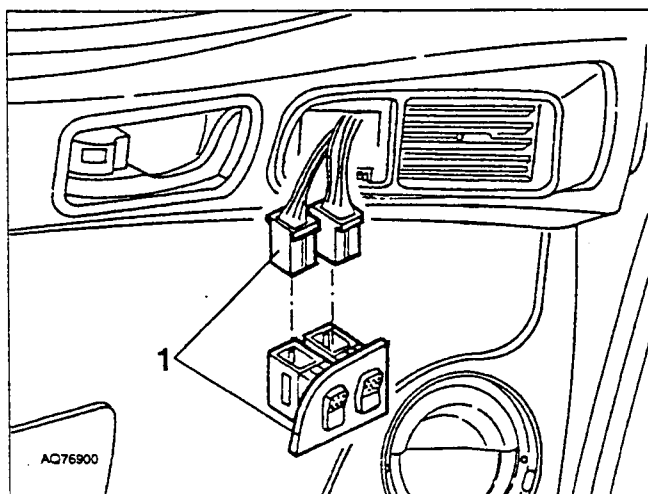
1. Slacken the three screws fastening the speaker compartment to the body and remove them.



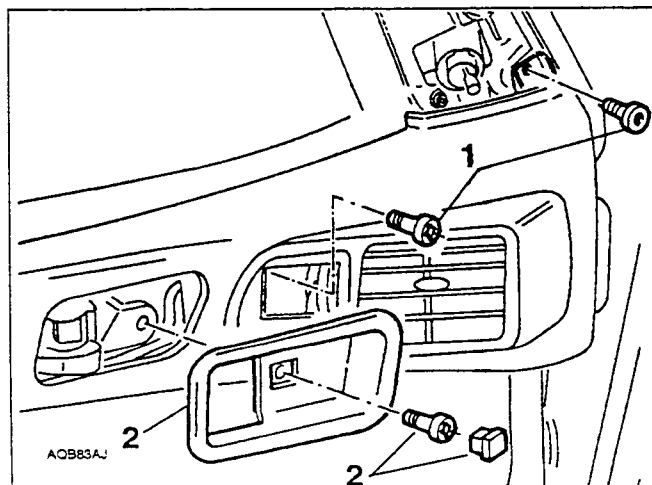
1. Using tool no. 1.823.014.000, remove the power window switches complete with plate from the housing.



1. Disconnect the electrical connections from the power window switches and remove them.

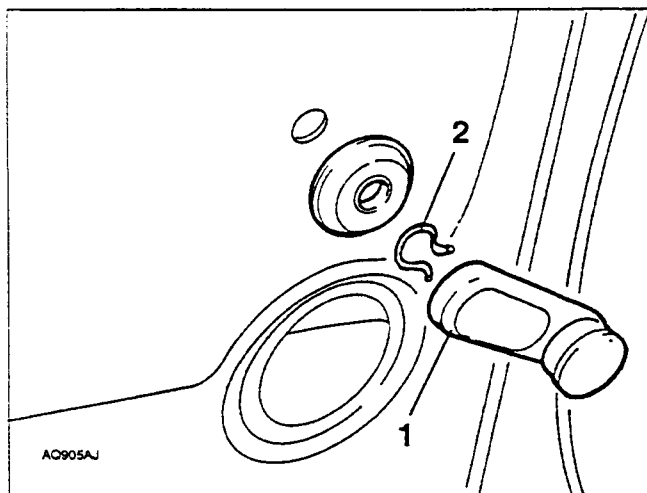


1. Slacken and remove the fastening screws to be found under the rearview mirror plate and in the switch compartment.
2. Remove the plastic cap, slacken the fastening screw and using knife 1.823.014.000 remove the door opening handle plate.

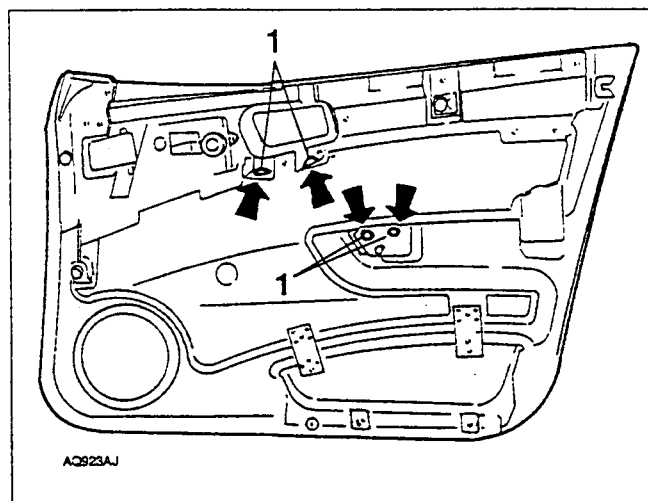
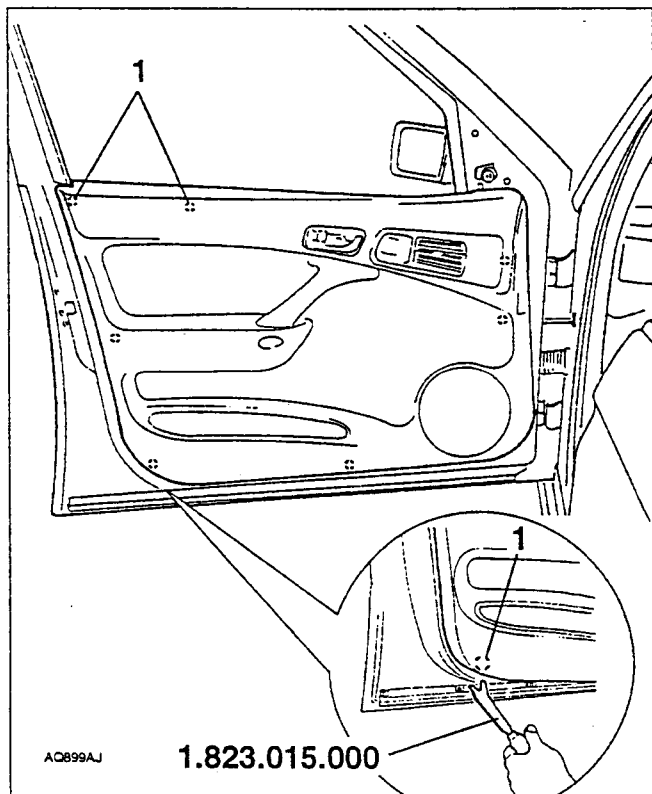


NOTE: only on cars fitted with manually-operated window winder:

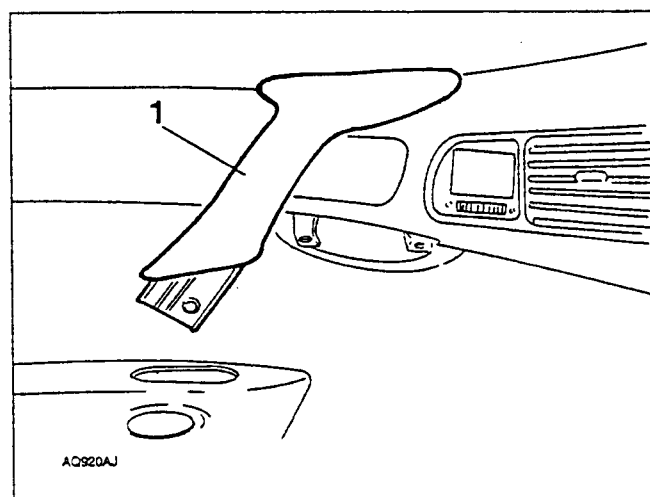
1. Remove the catch clip.
2. Remove the window winder handle.



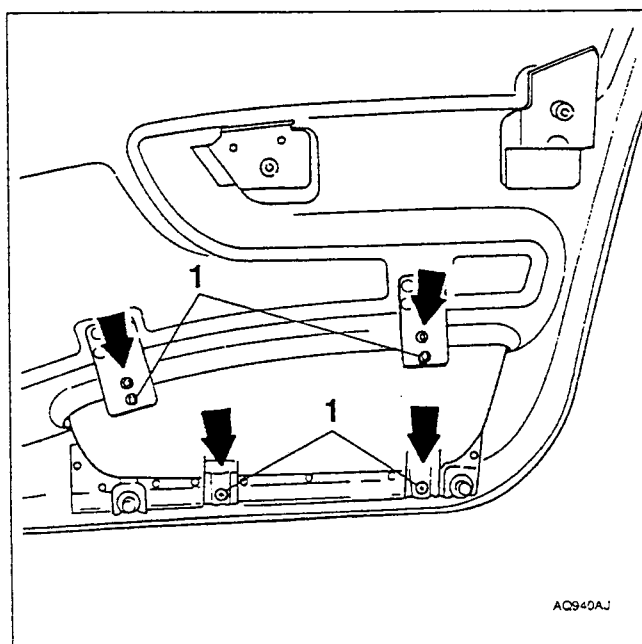
1. Using tool no. 1.823.015.000 detach the panel from the plastic nails illustrated and remove it.



1. Remove the armrest handle pulling it upwards.



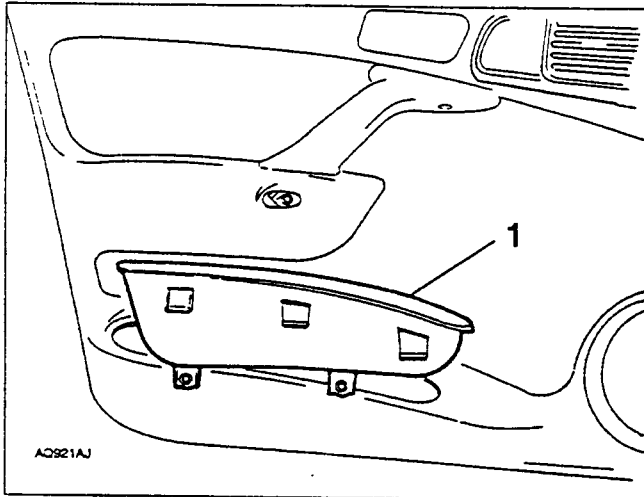
1. Slacken the four rear screws fastening the utility compartment.



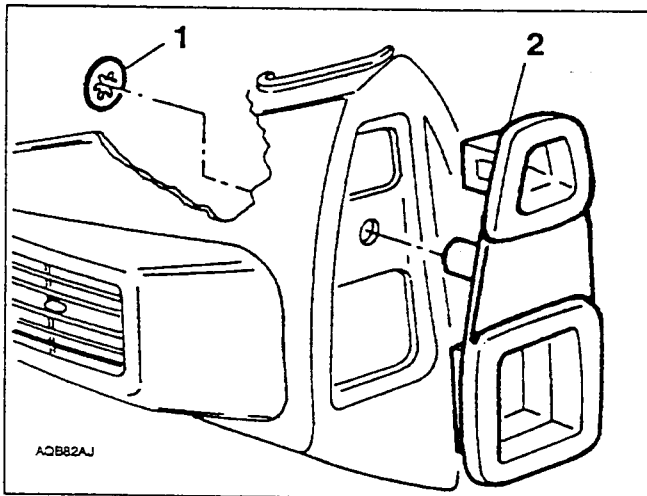
DISASSEMBLY

1. Slacken the four fastening screws.

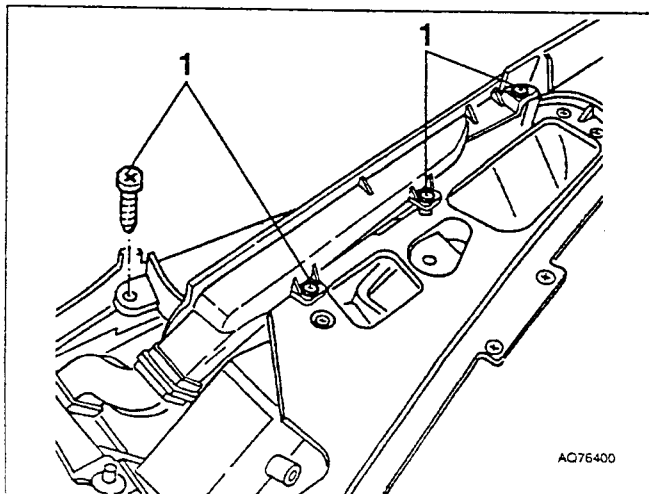
1. Remove the utility compartment pulling it upwards.



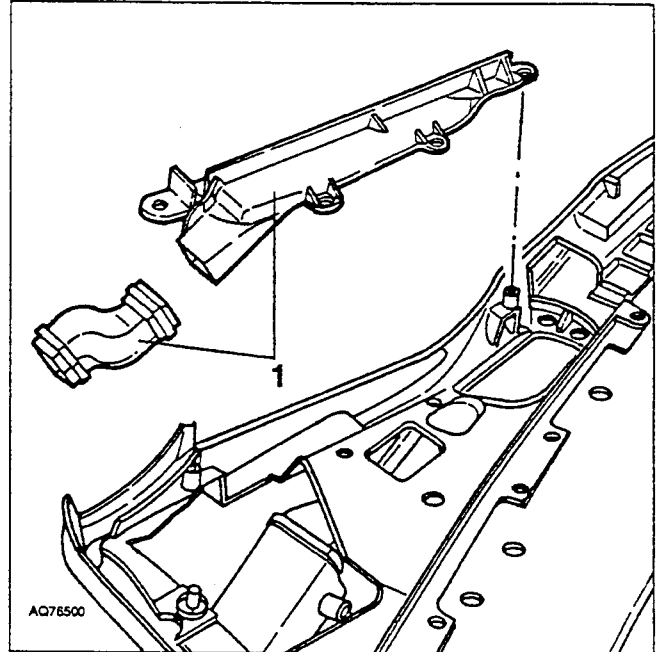
1. Working from inside the panel, remove the stay clip.
2. Remove the air vent.



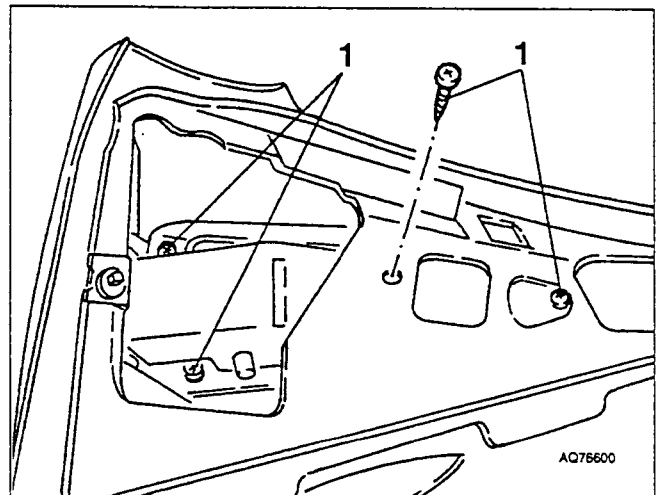
1. Slacken the four screws fastening the door window demisting vent.



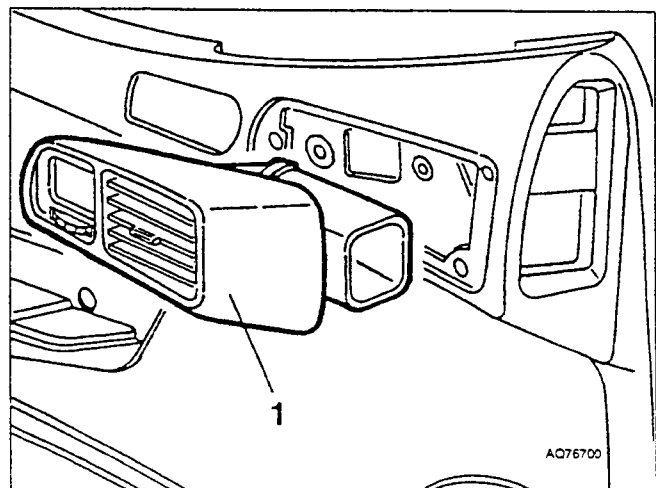
1. Remove the door window demisting vent.
- If necessary disassembly the door window demisting vent.



1. Slacken the four screws fastening the air flow vent to the driver's seat.



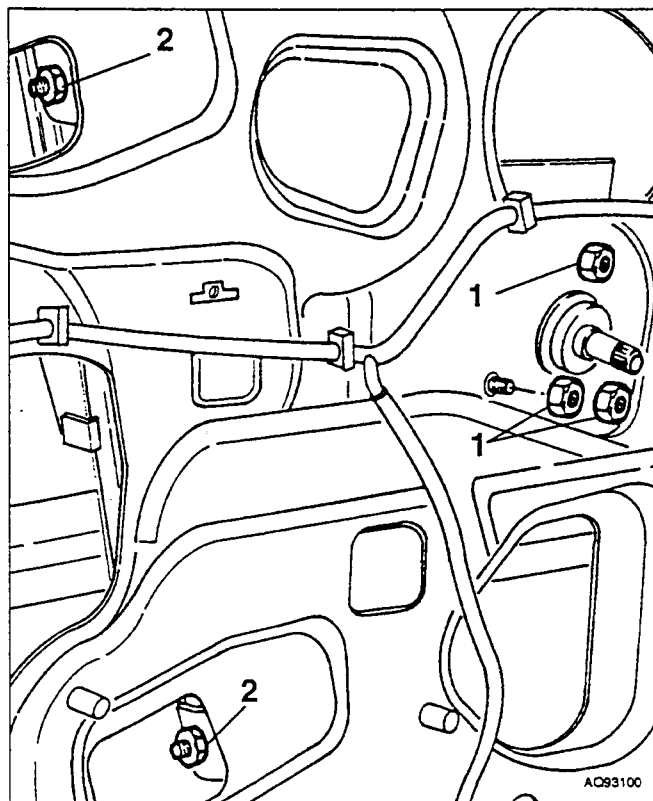
1. Remove the air flow vent.



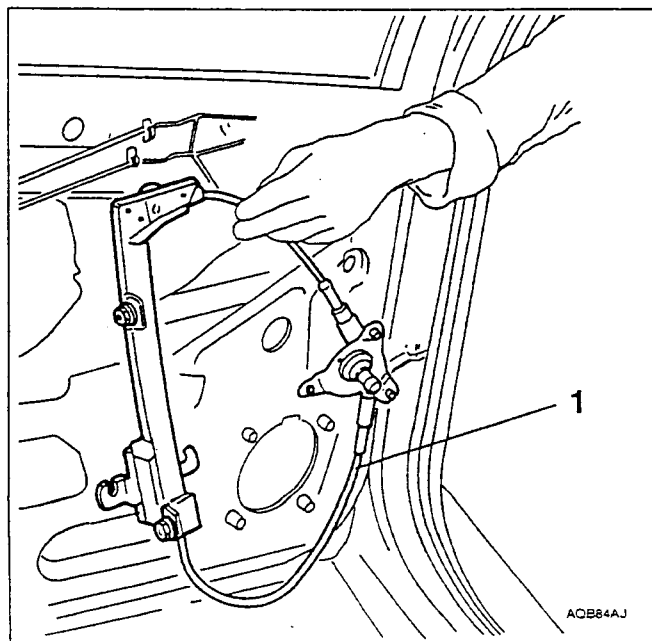
FRONT DOOR WINDOW WINDER (Manual)

REMOVAL/REFITTING

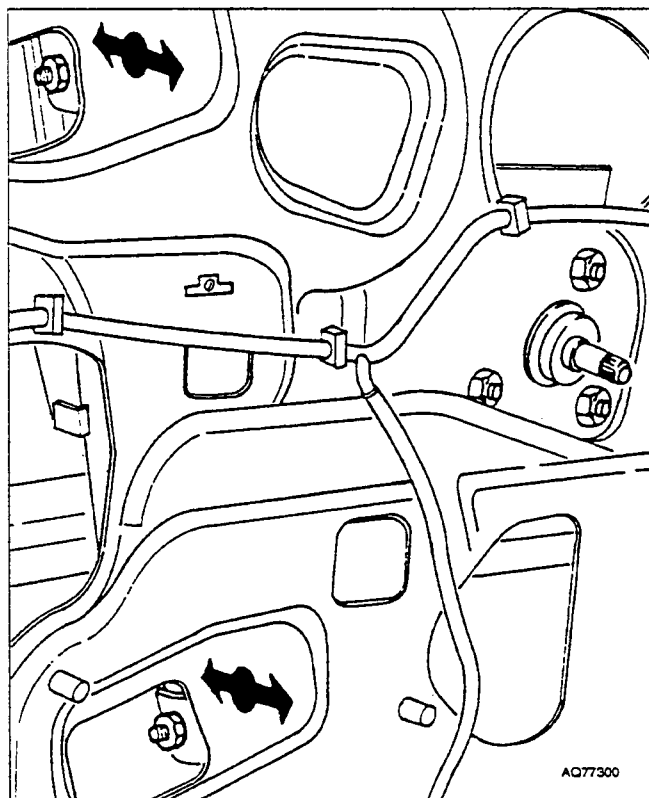
- Remove the glass (see specific paragraph).
- 1. Slacken and remove the three fastening nuts.
- 2. Slacken the two rear nuts fastening the window winding device.



1. Pull and remove the window winder from inside the door.



Refit the window winder reversing the sequence followed for removal taking care to adjust its position as shown below.

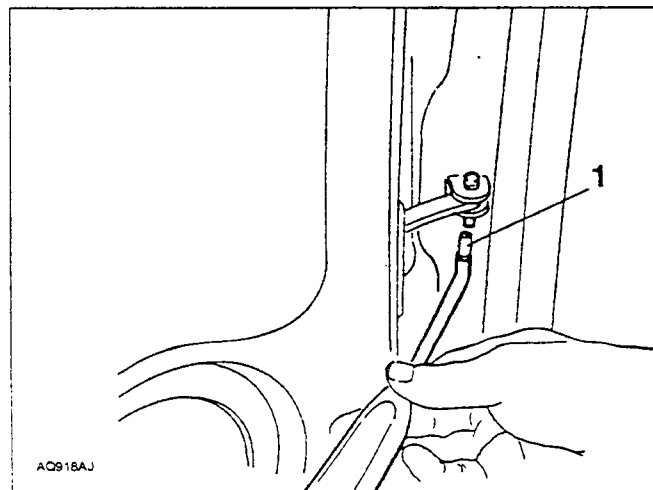


REAR DOORS

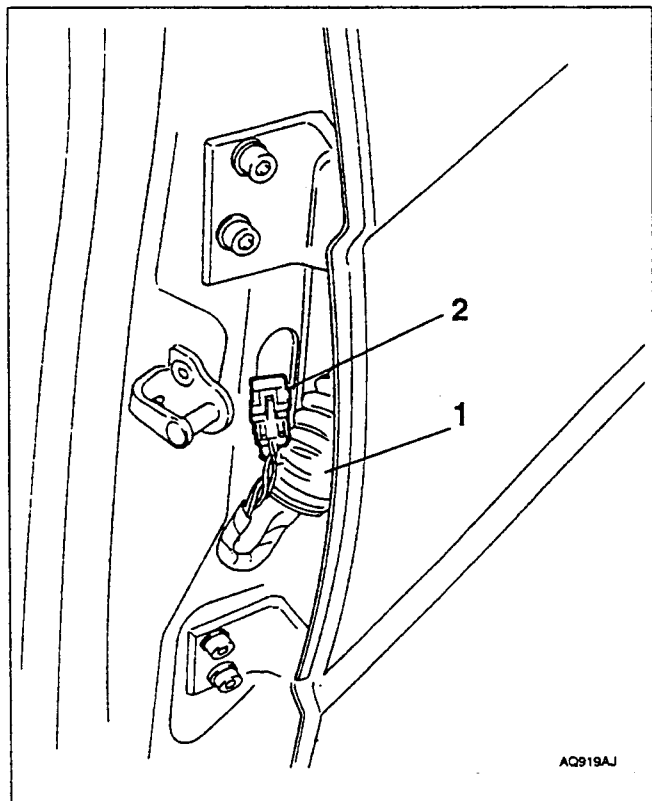
REMOVAL/REFITTING

NOTA: during removal and refitting operations avoid damaging the paintwork.

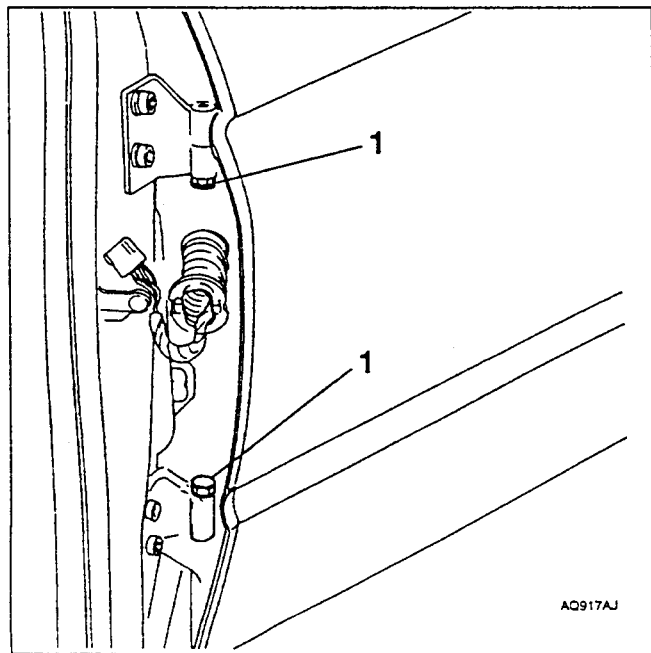
- Disconnect the battery negative (-) terminal.
- 1. Using a suitable tool, withdraw and remove the door check rod pin, half close the door to make the check rod go in, then open it.



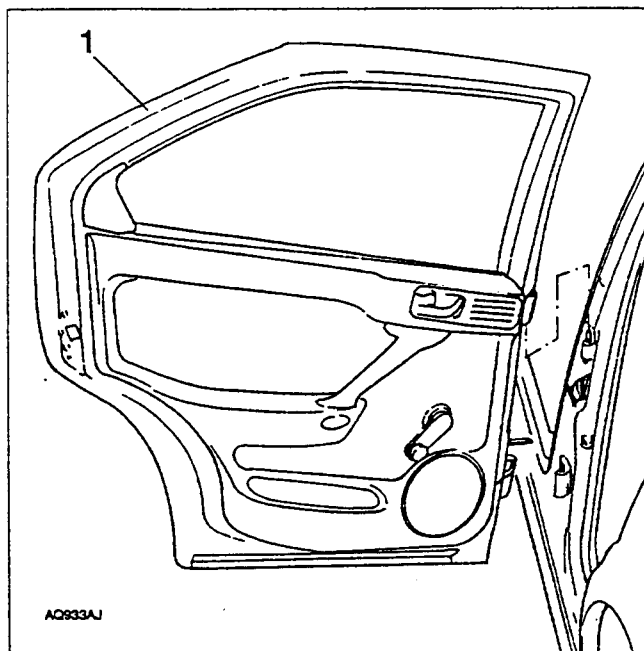
1. Using tool no. **1.823.014.000** disconnect the cable sleeve from the centre pillar.
2. Disconnect the electrical connection.



1. Slacken the two screws fastening the door to the hinges.

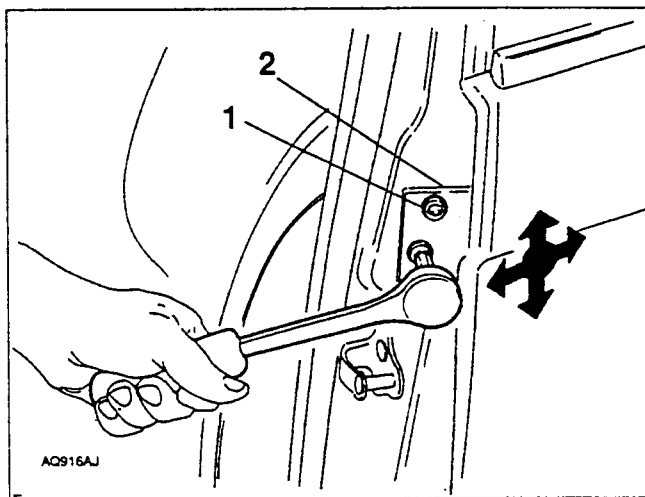


1. Raise the door until the taper pins of the hinges are removed from their housings, then remove the door.



ADJUSTMENT

1. Slacken the screws fastening the hinges to the body and adjust the height and longitudinal alignment.
2. If necessary place suitable shims under the hinges to adjust the position of the door.



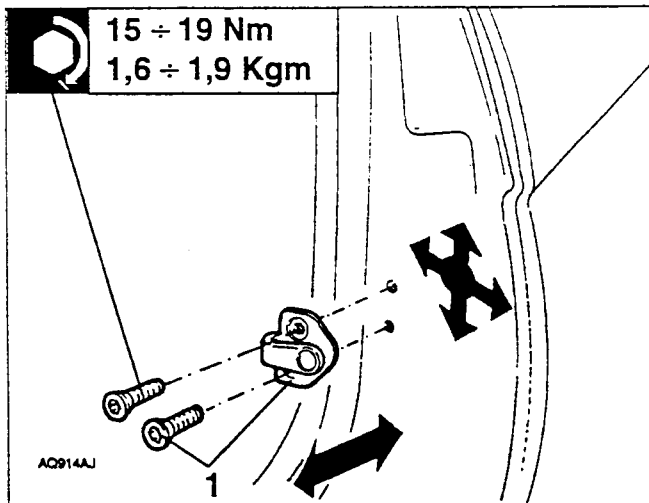
REAR DOOR LOCK STRIKER

REMOVAL/REFITTING

1. Slacken the two fastening screws and remove the striker.

ADJUSTMENT

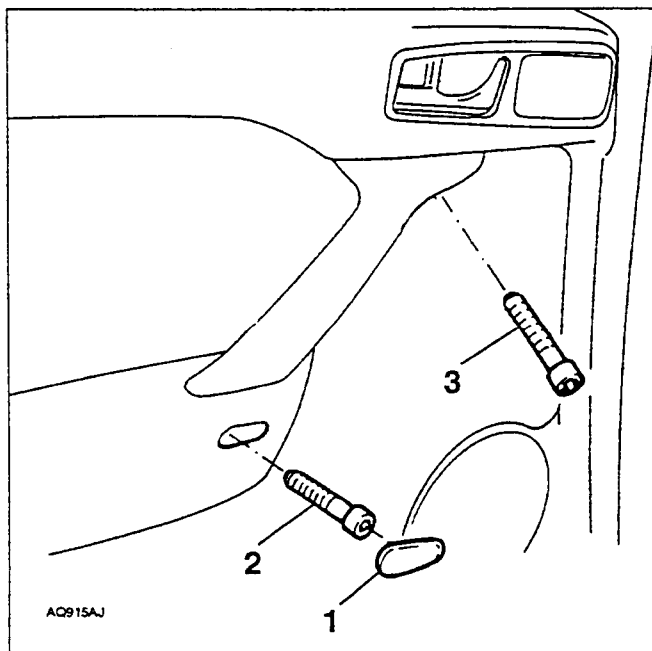
- Slacken the door striker fastening screws and adjust the striker until the door closes correctly, then tighten the screws.
- If necessary place suitable shims under the striker to adjust door closing.



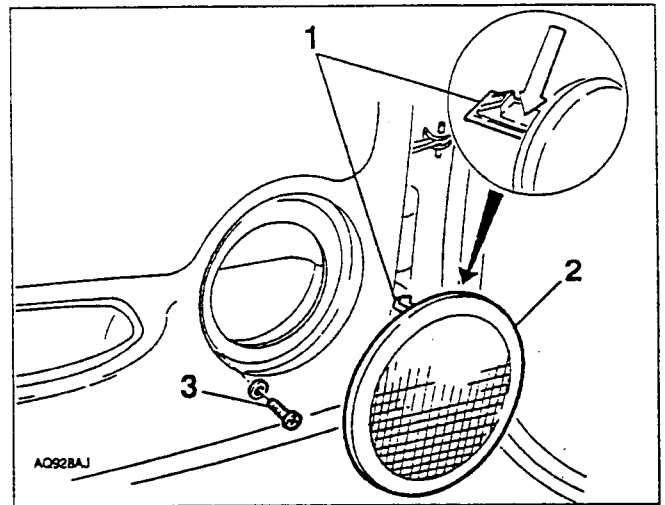
REAR DOOR PANEL

REMOVAL/REFITTING

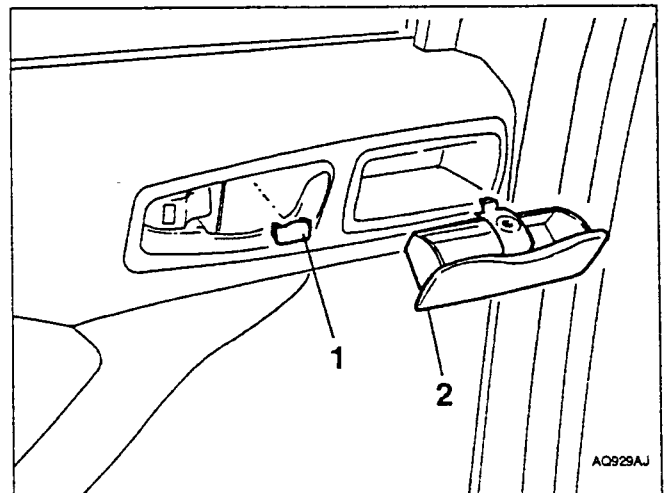
- Disconnect the battery negative cable (-).
- 1. Remove the plastic cap of the armrest grip.
- 2. Slacken the armrest lower fastening screw below.
- 3. Slacken the upper armrest fastening screw.



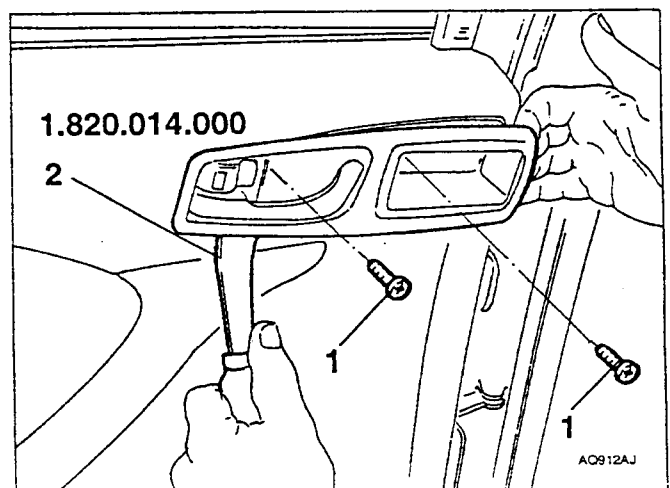
- Using a suitable screwdriver, prise off the speaker cover plate as described below:
- 1. Press and release the upper catch tooth.
- 2. Press and release the left side catch tooth.
- 3. Remove the plate.



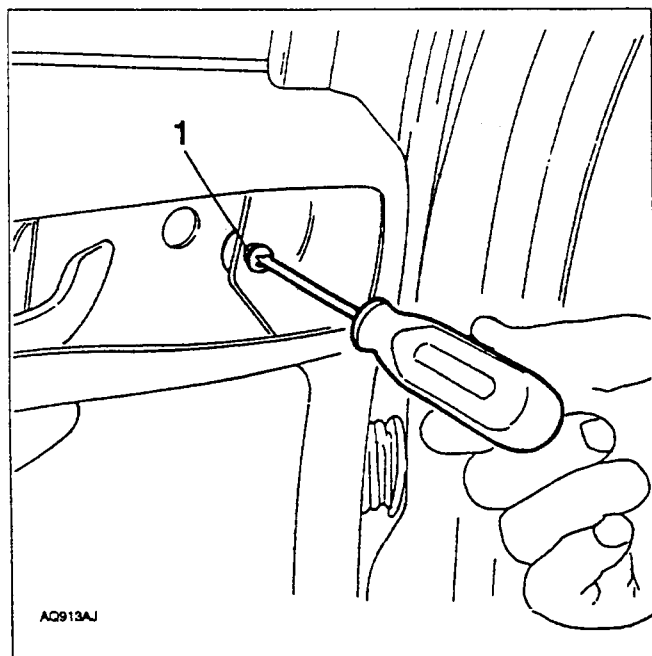
1. Prise and remove the plastic cap.
2. Remove the ashtray.



1. Slacken and remove the two screws fastening the door handle plate.
2. Using tool no. 1.823.014.000, remove the door opening handle plate.

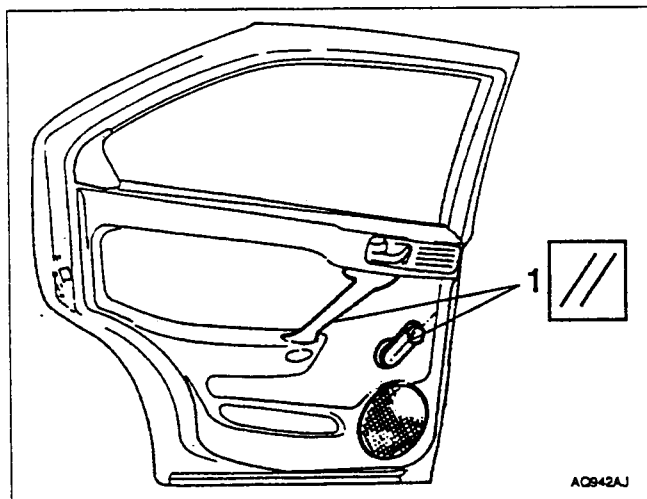
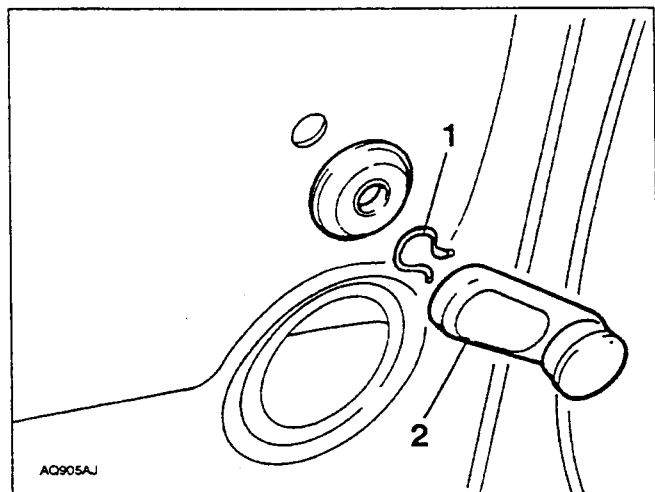


1. Slacken and remove the fastening screw in the door handle plate housing.

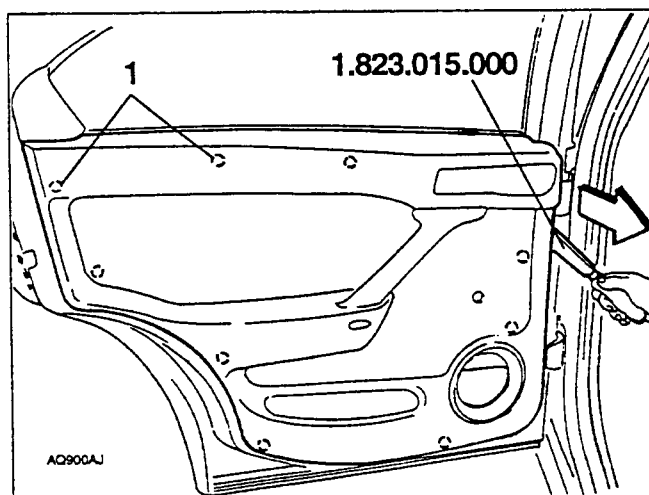


NOTA: only on cars fitted with manual window winding device:

2. Remove the catch clip.
1. Remove the window winder handle.

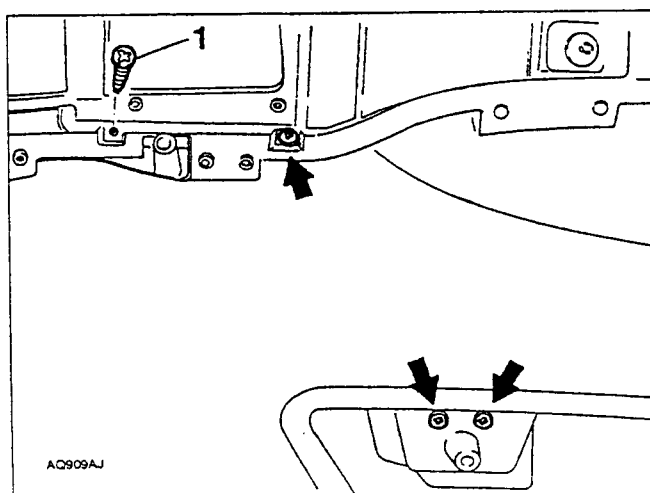


1. Using tool no. 1.823.015.000, detach the panel from the plastic nails illustrated and remove it.



DISASSEMBLY

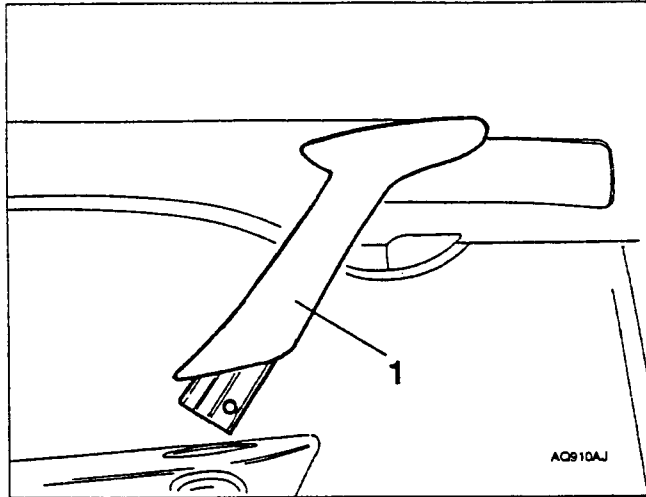
1. Slacken the four rear screws fastening the armrest handle.



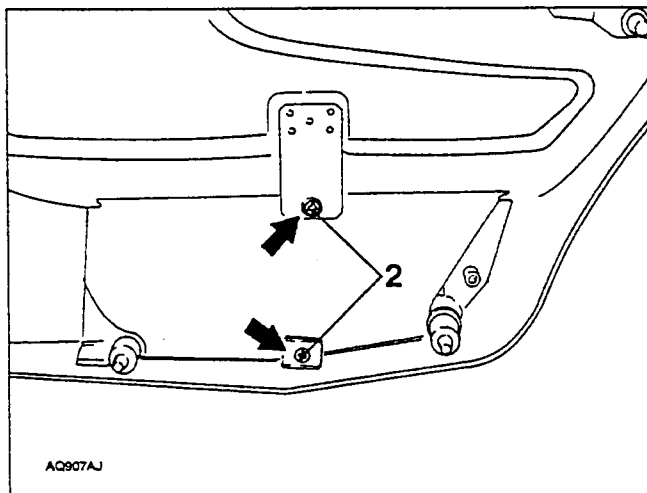
When refitting:

1. Insert the handle and move the glass to the closed position.
2. Remove the handle.
3. Insert the stay clip on the handle engagement spindle, then definitively insert the handle in its housing, until it catches, aligning it with the armrest.

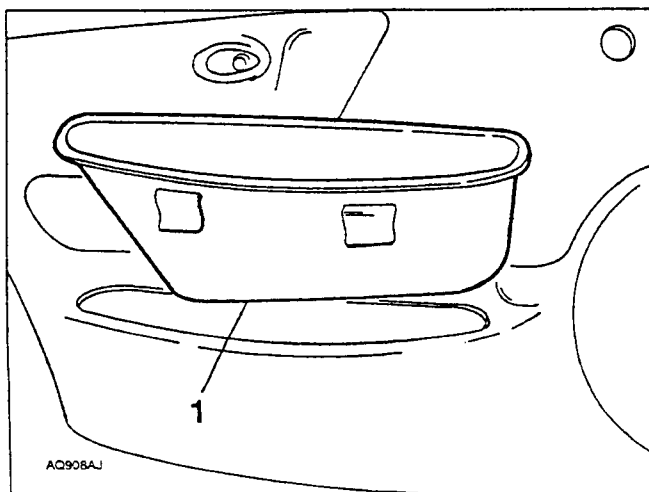
1. Remove the armrest handle pulling it upwards.



1. Slacken the two rear screws fastening the utility compartment.



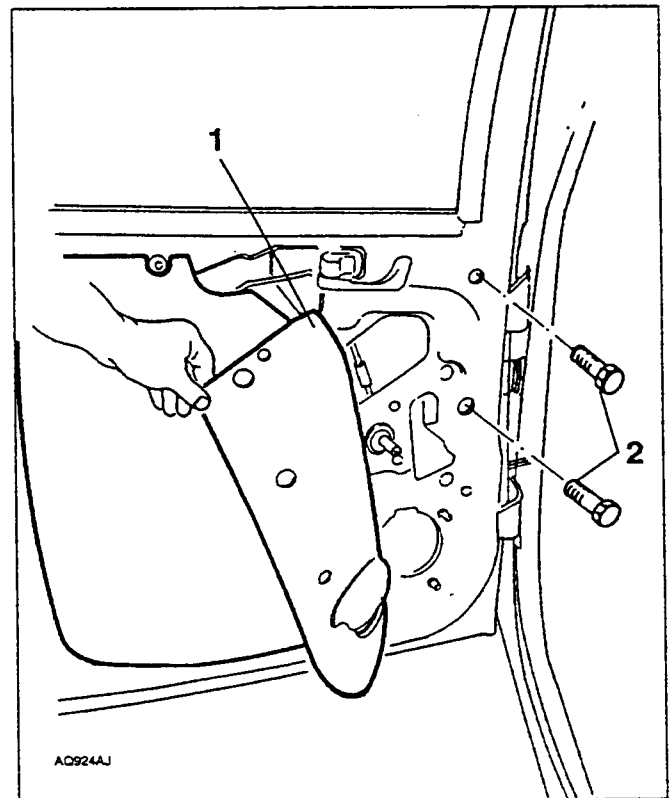
1. Remove the utility compartment pulling it upwards.



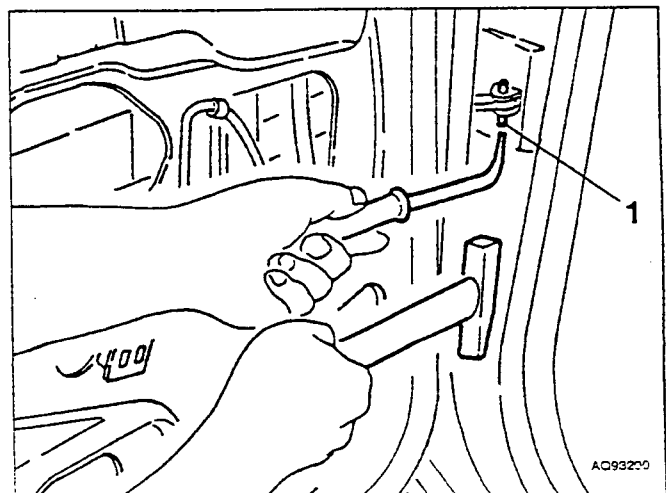
REAR DOOR CHECK ROD

REMOVAL/REFITTING

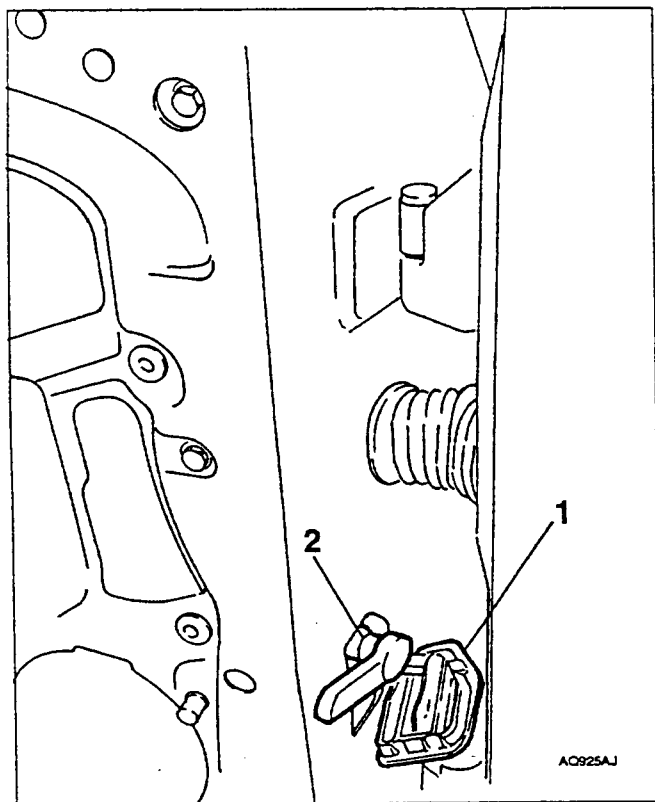
- Remove the door panel (see specific paragraph)
- 1. Partially detach the opaline from the door taking care not to damage it.
- 2. Slacken and remove the two screws fastening the door window front guide and move it aside as necessary.



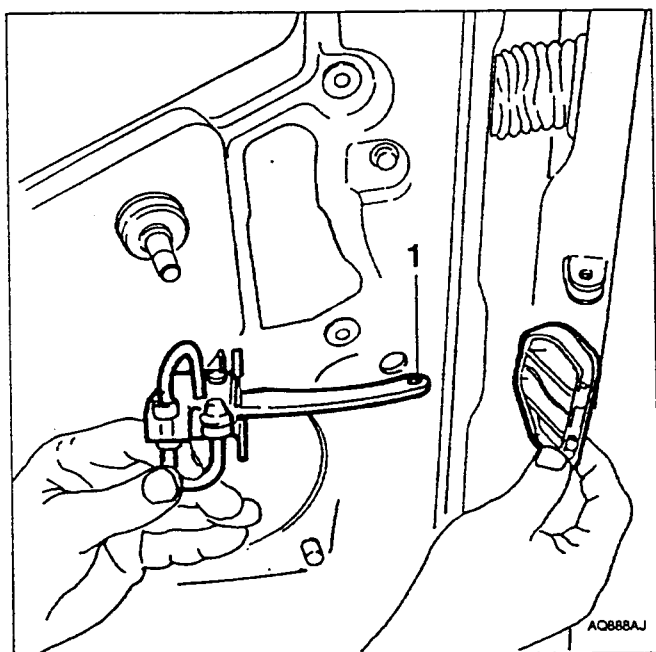
1. Using a suitable tool, pull and remove the door check rod, half close the door to push it back in, then open the door again.



1. Remove the protective rubber.
2. Slacken the two check rod fastening screws.



1. Remove the check rod from the inner side of the door.



When refitting, reverse the procedure followed for removal, observing the following:

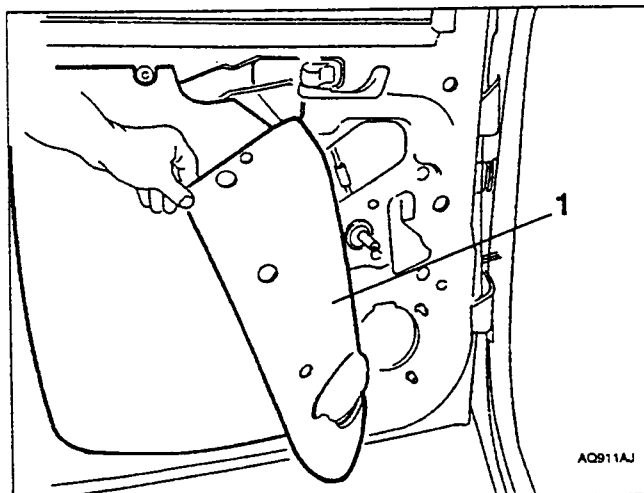
- Before refitting the door checkrod, treat the area on which it rests with Primer.
- If the glue of the opaline is no longer able to warrant perfect adhesion, change it.

REAR DOOR WINDOW

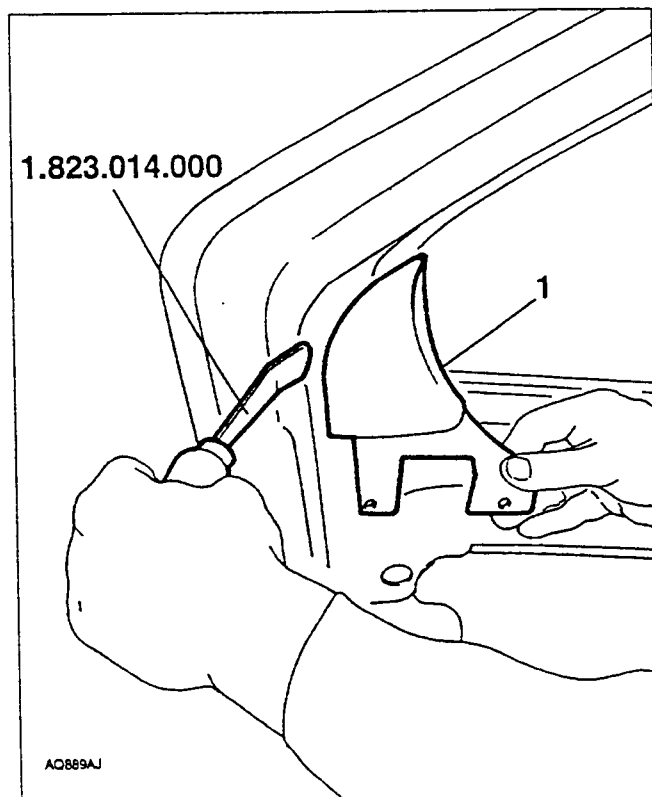
REMOVAL/REFITTING

- Remove the door panel (see specific paragraph)

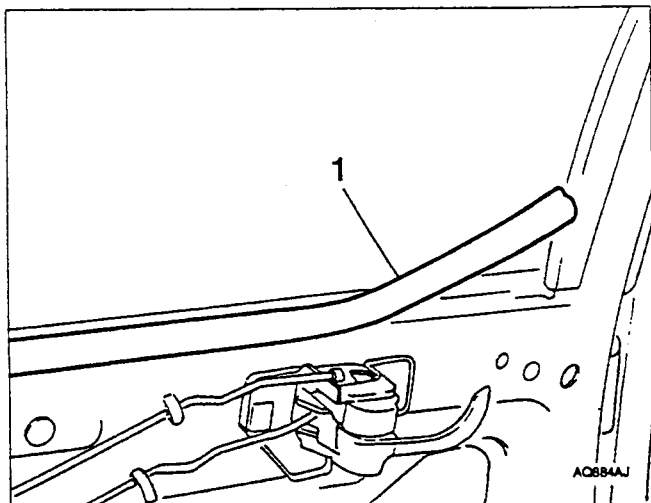
1. Completely remove the opaline from the door taking care not to damage it.



1. Slacken the two screws and remove the corner frame of the rear door, if necessary with the help of tool 1.823.014.000.



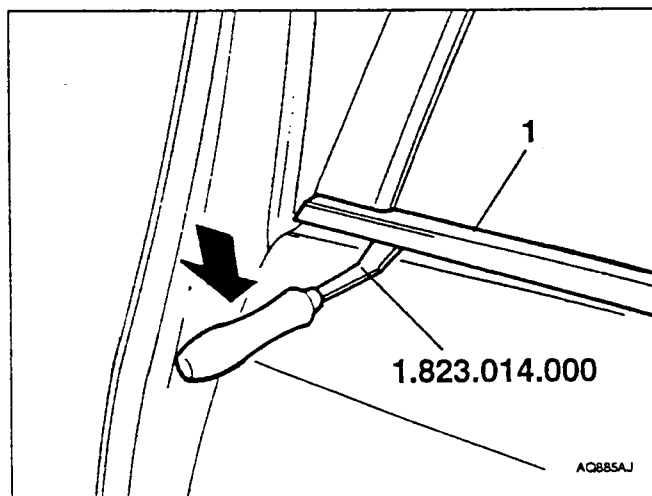
1. Remove the inner glass moulding.



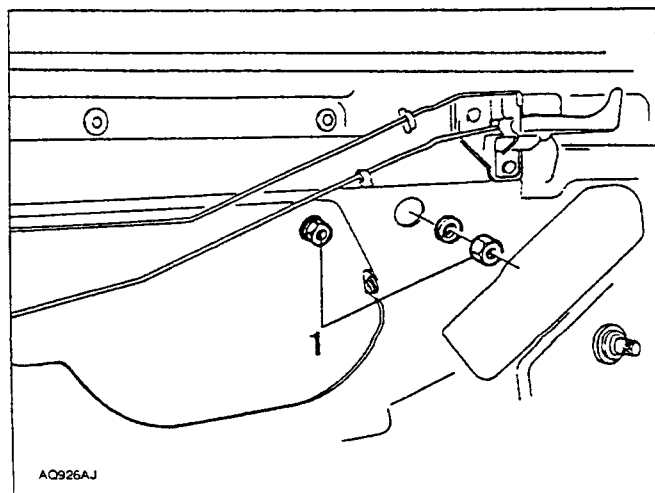
1. Using tool 1.823.014.000 remove the outer glass moulding.



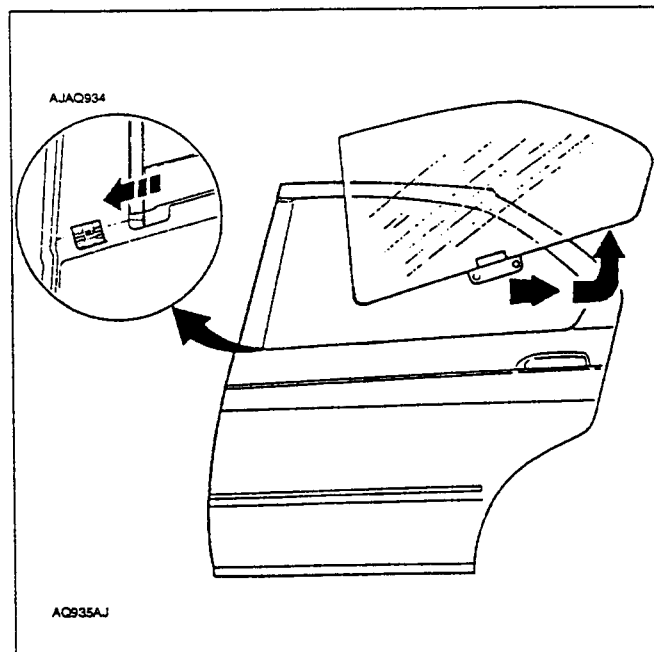
When removing the outer glass moulding take care not to damage the paintwork.



1. Take the window to the "completely raised" position to gain access to the fastening nuts as shown below.



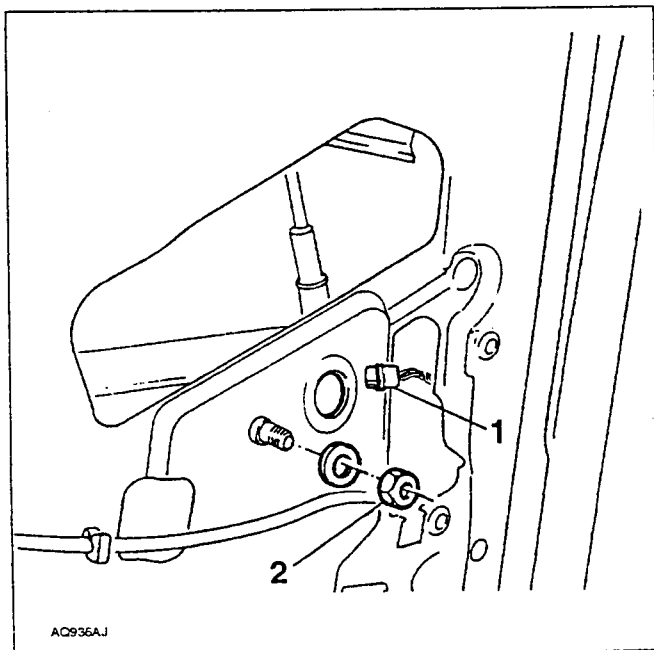
1. Partially lower the window, move it towards the front of the door making use of the space left by the outer moulding and turn it to facilitate its removal from the rear.



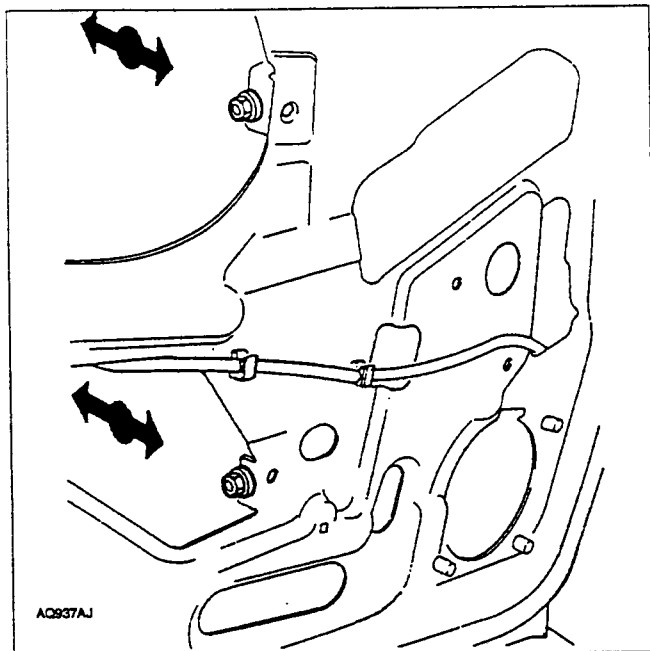
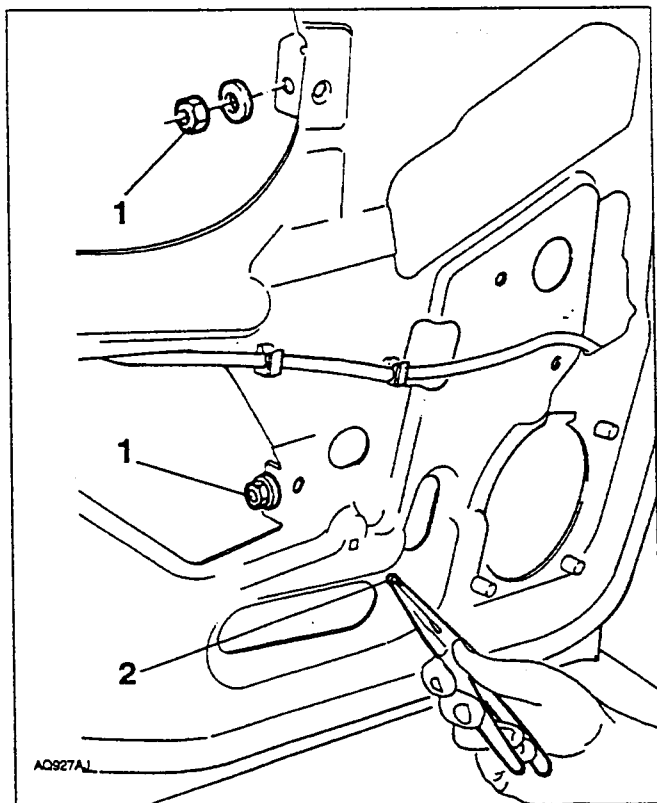
REAR DOOR WINDOW WINDING DEVICE (Electric)

REMOVAL/REFITTING

- Remove the window (see specific paragraph)
- 1. Disconnect the electrical connection of the window winding device.
- 2. Slacken and remove the front nut fastening the window winding device.



1. Slacken the two rear nuts fastening the device to the glass.
2. Release the catch clip of the window control cable.

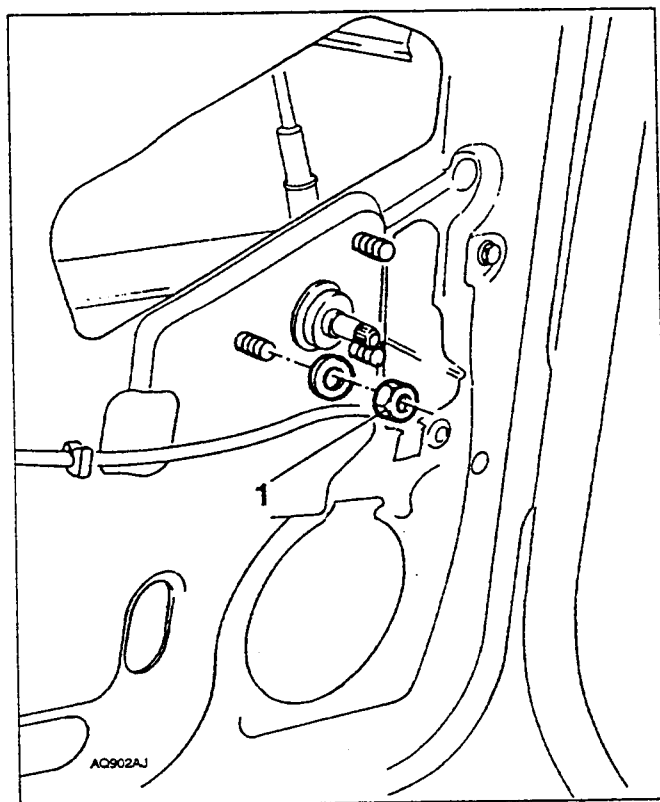
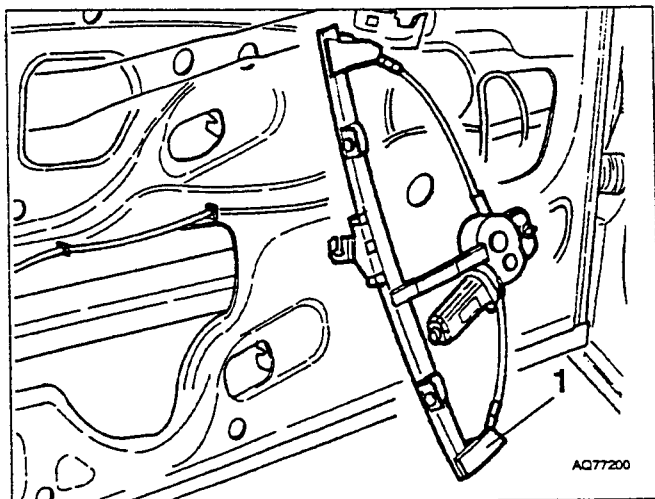


REAR DOOR WINDOW WINDING DEVICE (Manual)

REMOVAL/REFITTING

- Remove the window (see specific paragraph).
- 1. Slacken and remove the three nuts fastening the window winding device.

1. From inside the door panel, remove the window winding device, pulling from the large hole towards the rear of the door.



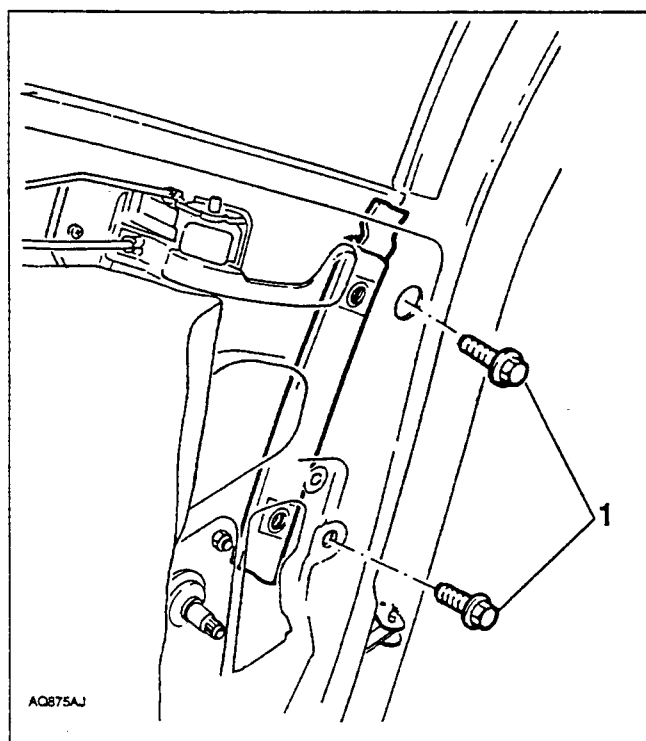
When refitting the window winding device, reverse the procedure described for removal and adjust the position as illustrated.

- Continue removal, and subsequent refitting following the procedures described previously for the electric window winding device (see specific paragraph).

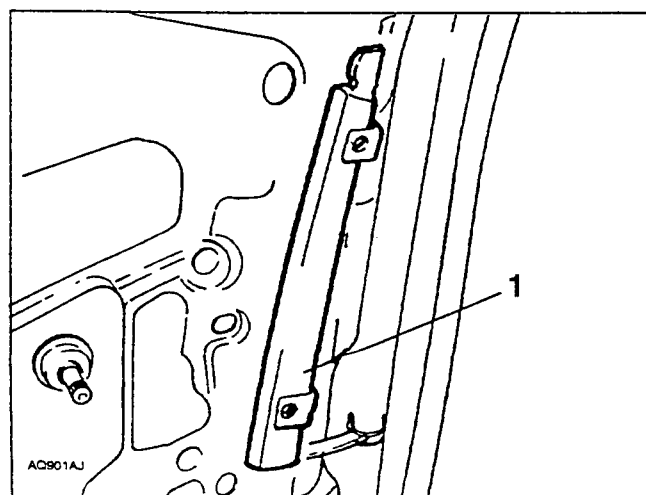
REAR DOOR FRONT WINDOW GUIDE

REMOVAL/REFITTING

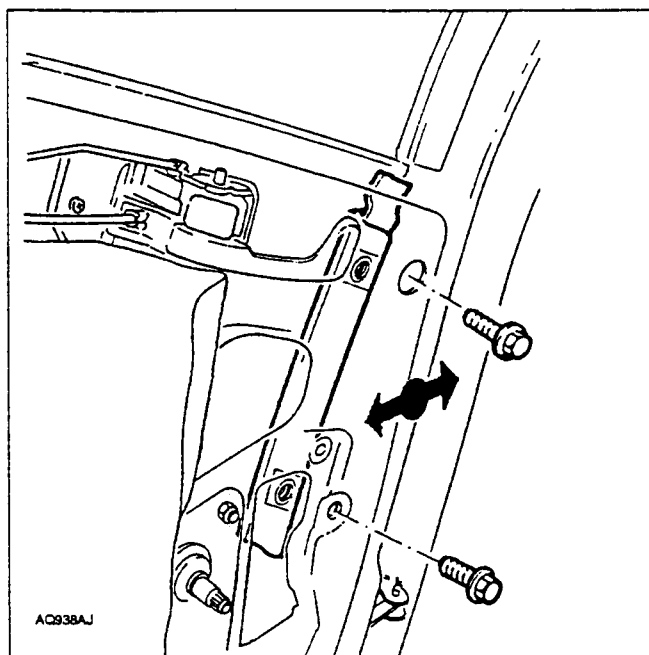
- Remove the inner door panel (see specific paragraph).
 - Partially move aside the opaline taking care not to damage it.
 - Raise the glass completely.
1. Slacken the two front glass guide fastening screws.



1. Remove the door window front guide.
If necessary separate the moulding from the door window front guide.



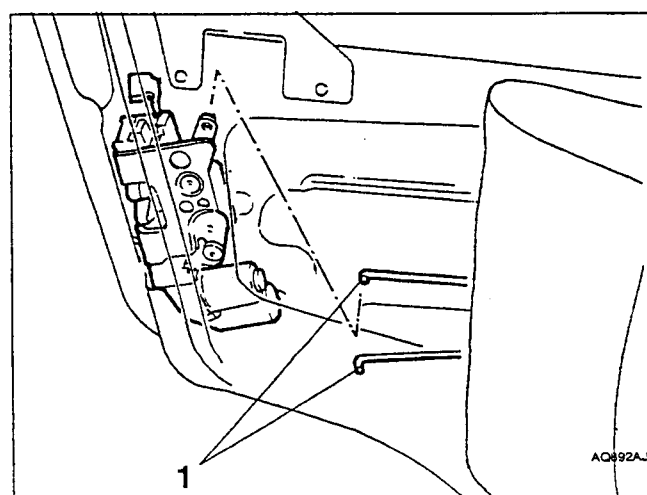
When assembling, lower the window completely and adjust the position of the guide so that it is perfectly in contact with the glass, then lock the fastening screws (see figure).



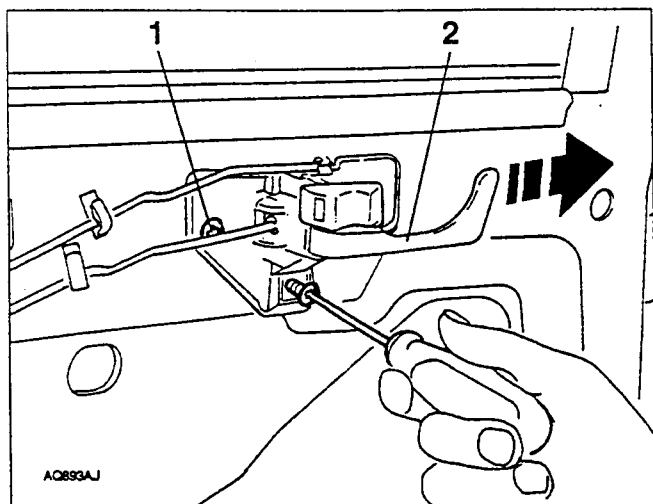
REAR DOOR LOCK DEVICE

REMOVAL/REFITTING

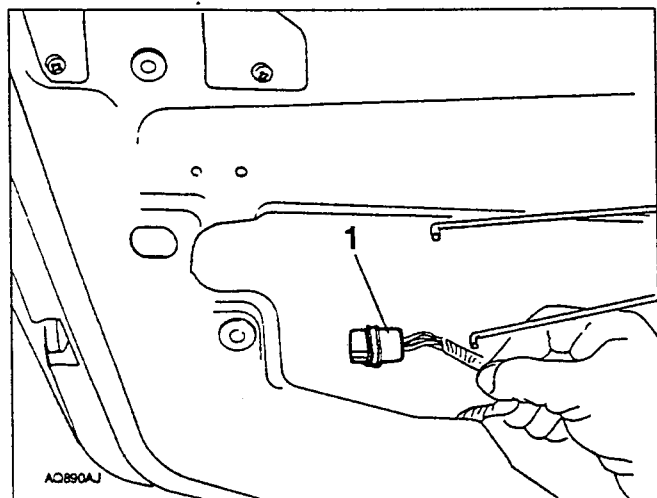
- Remove the door inner panel (see specific paragraph).
 - Partially set aside the opaline taking care not to damage it.
1. Disconnect the lock opening and locking rods.



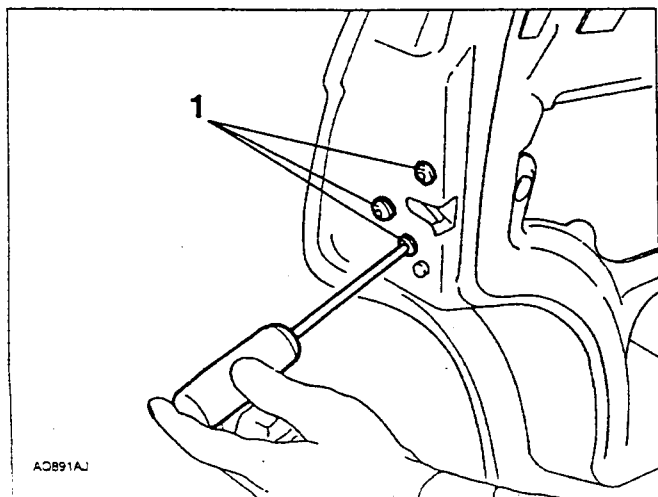
1. Slacken and remove the remaining 2 screws fastening the inner door opening handle.
2. Slide the handle towards the front of the car to free the rods.



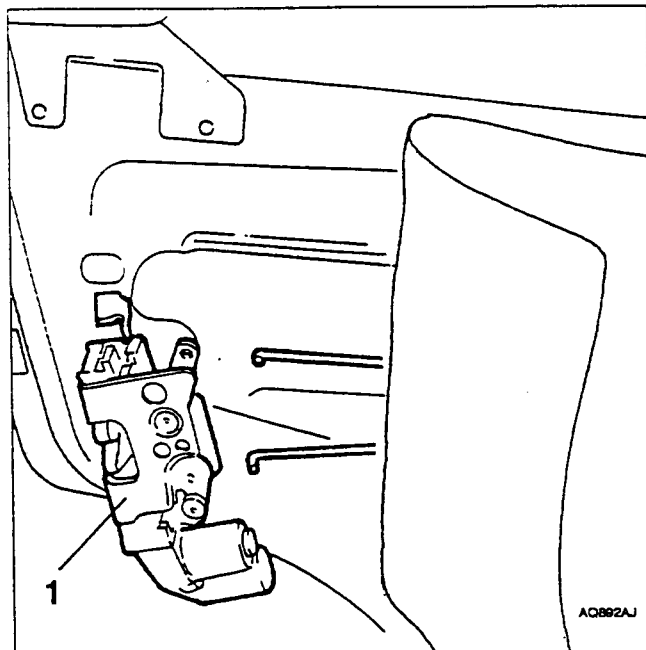
1. Disconnect the electrical connections from the lock device.



1. Slacken the three lock fastening screws.



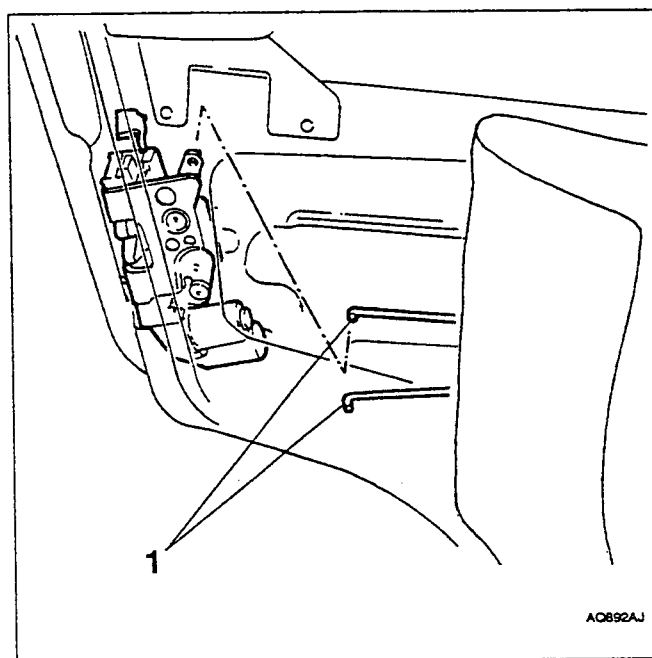
1. Turn the lock to facilitate freeing, release the outer handle rod and remove the lock from the inner door.



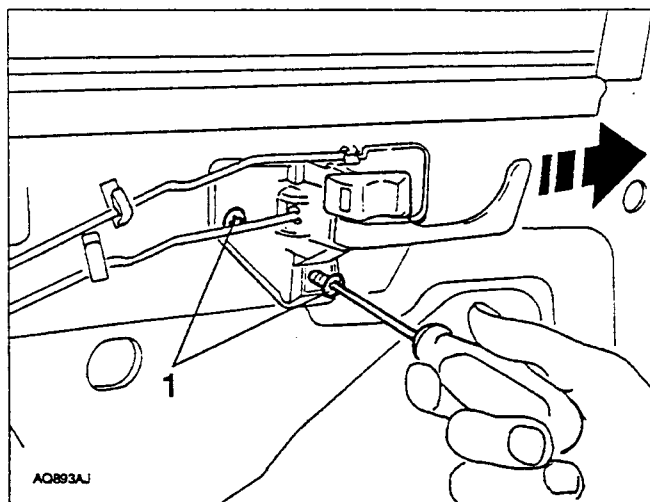
REAR DOOR INNER HANDLE

REMOVAL/REFITTING

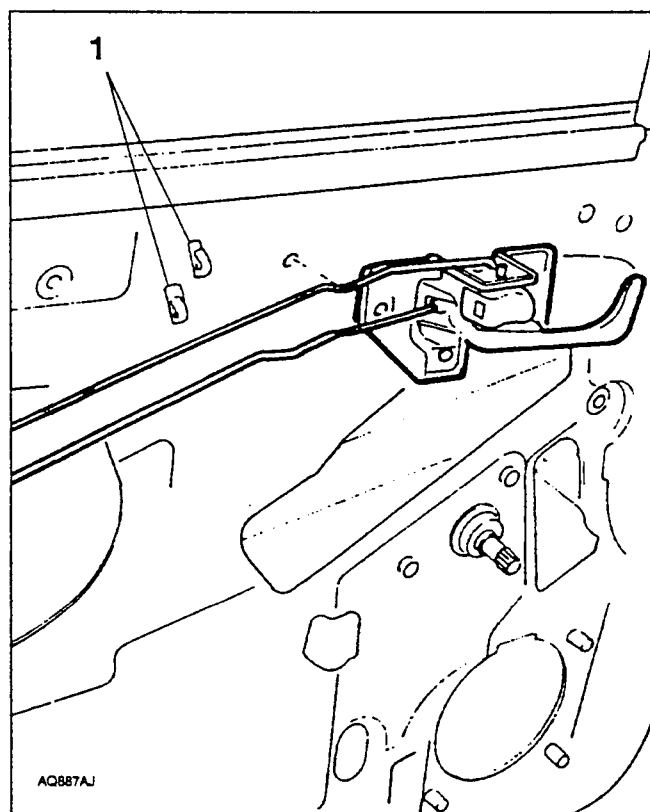
- Remove the door inner panel (see specific paragraph).
 - Partially set aside the opaline taking care not to damage it.
1. Disconnect the lock opening and locking rods.



1. Slacken and remove the remaining two screws fastening the inner door opening handle.



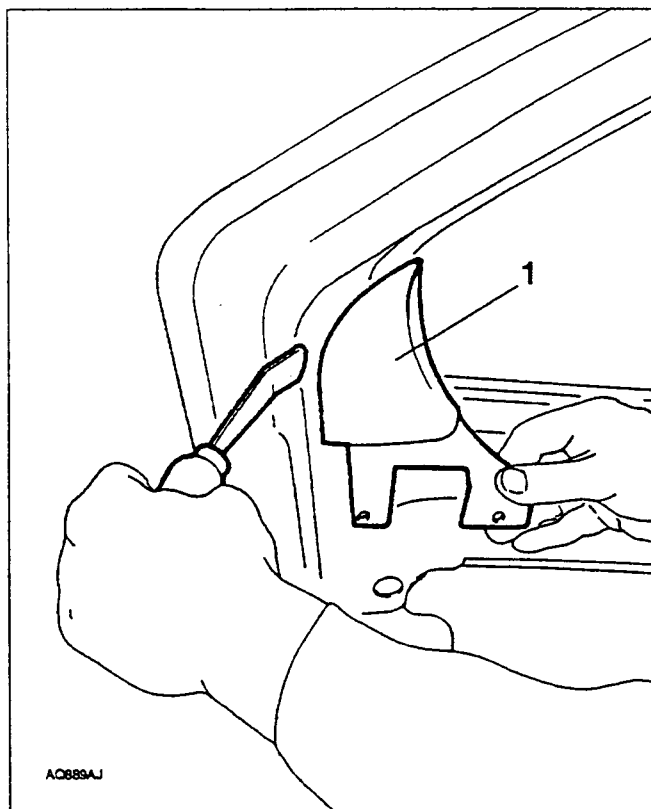
1. Free the rods from the two fastening clamps and remove the inner handle.



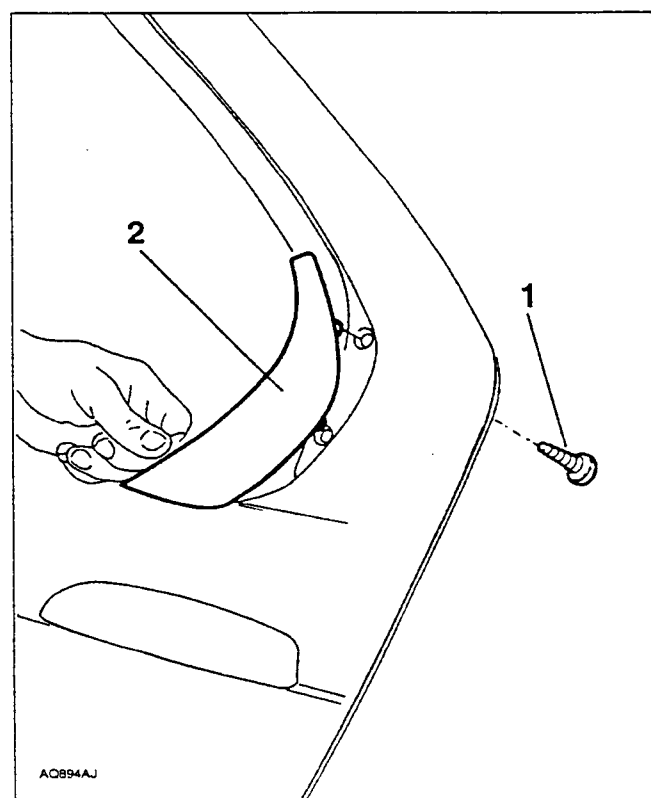
REAR DOOR OUTER ANGLE PLATE

REMOVAL/REFITTING

- Remove the inner door panel (see specific paragraph)
1. Slacken the two screws and remove the rear door angle plate if necessary with the help of tool no. 1.823.014.000.

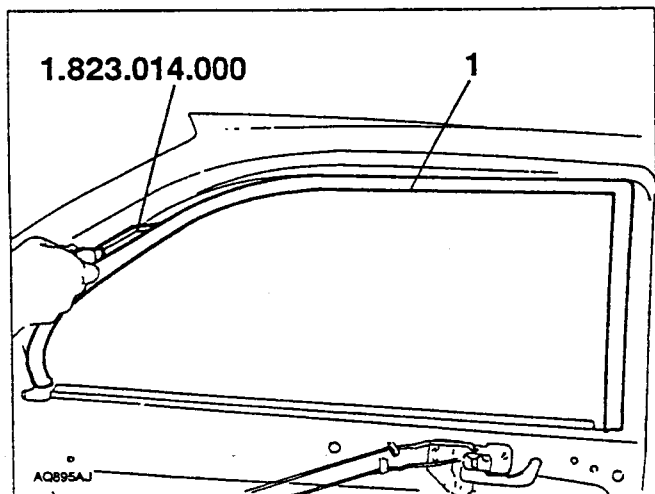


1. Slacken and remove the three screws locking the outer plate.
2. Remove the outer plate.

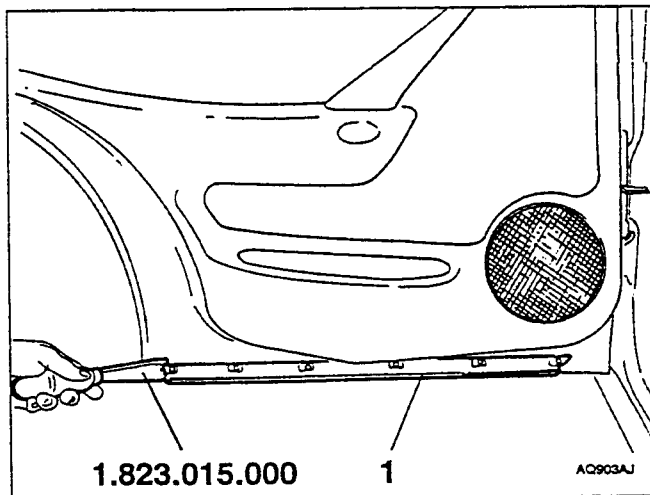


REAR DOOR TRIM MOULDING**REMOVAL/REFITTING**

- Remove the door window (see specific paragraph).
- 1. Using knife 1.823.014.000, remove the door trim mouldings starting from the rear part.

**REAR DOOR LOWER STRIP****REMOVAL/REFITTING**

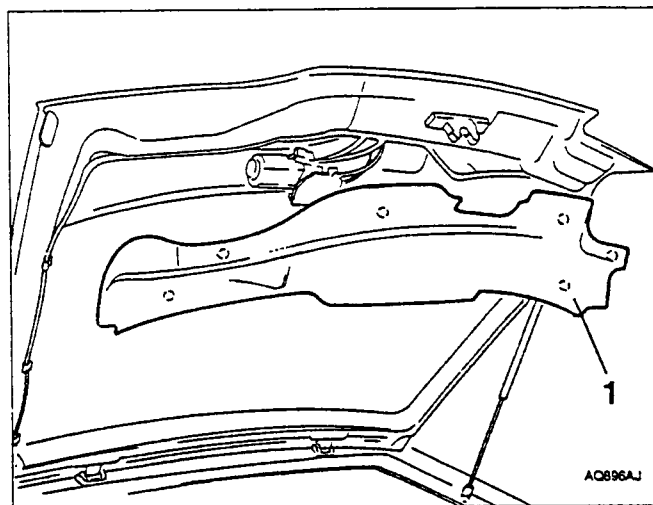
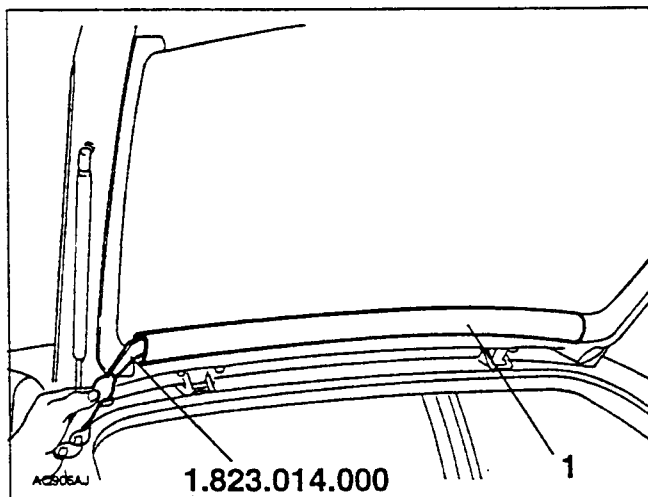
1. Using tool 1.823.015.000, remove the six plastic buttons and remove the strip.



TAILGATE**REMOVAL/REFITTING**

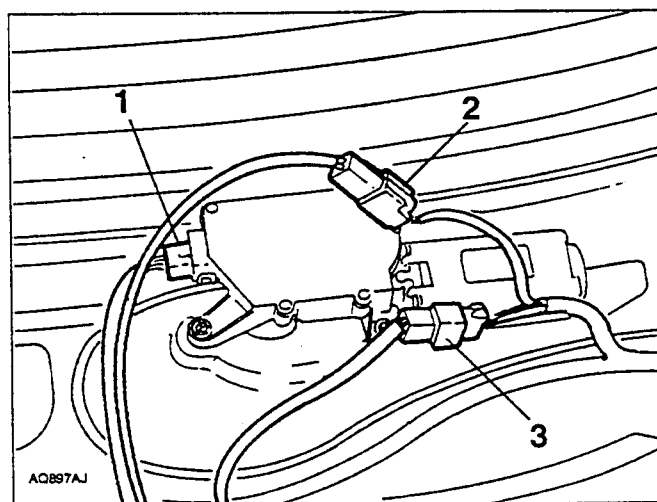
- Disconnect the battery negative terminal (-).
- Open the boot and release the parcel shelf support cables.

1. Using tool **1.823.014.000**, remove the upper tailgate trim from the plastic nails (five) and remove it.

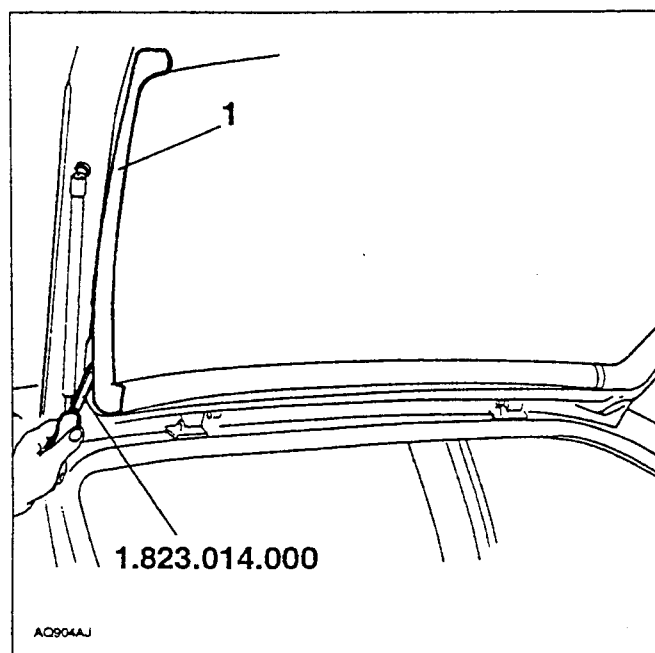


- Disconnect the electrical connections of:

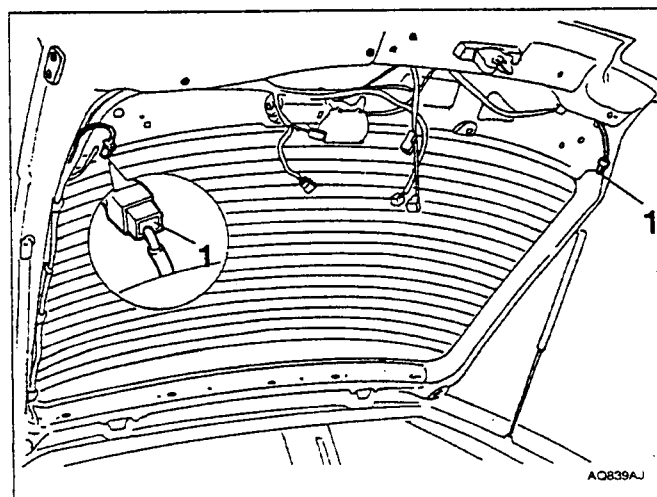
1. Rearscreen motor
2. Tailgate open warning light
3. Tailgate control opening actuator.



1. Using tool **1.823.014.000**, remove the left side trim.

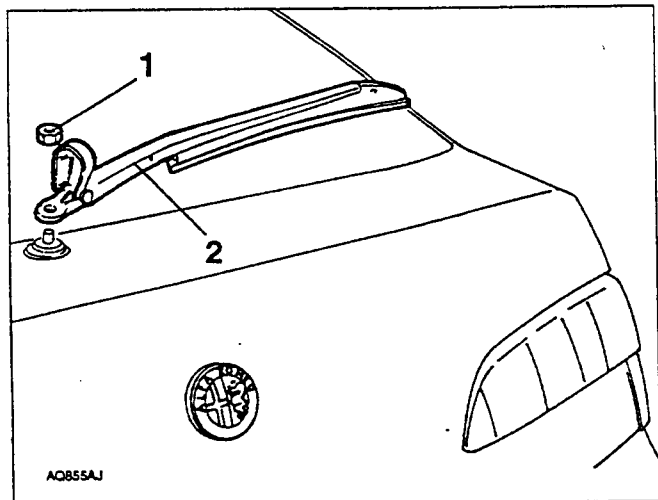


1. Disconnect the two, right and left rearscreen heating connectors.

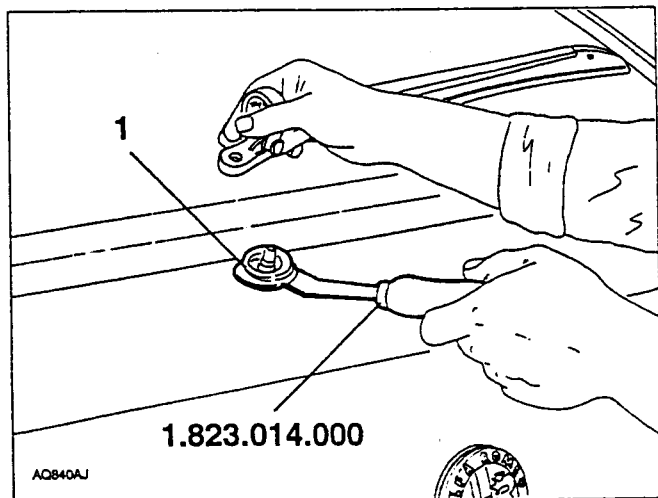


1. Using tool **1.823.014.000**, remove the lower tailgate trim from the plastic nails (eight) and remove it.

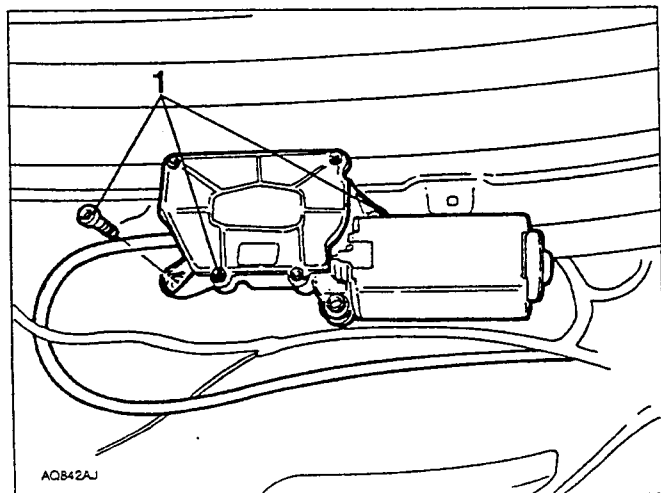
1. Lower the tailgate, raise the protection cap and slacken the nut fastening the rearscreen wiper arm.
2. Remove the wiper arm.



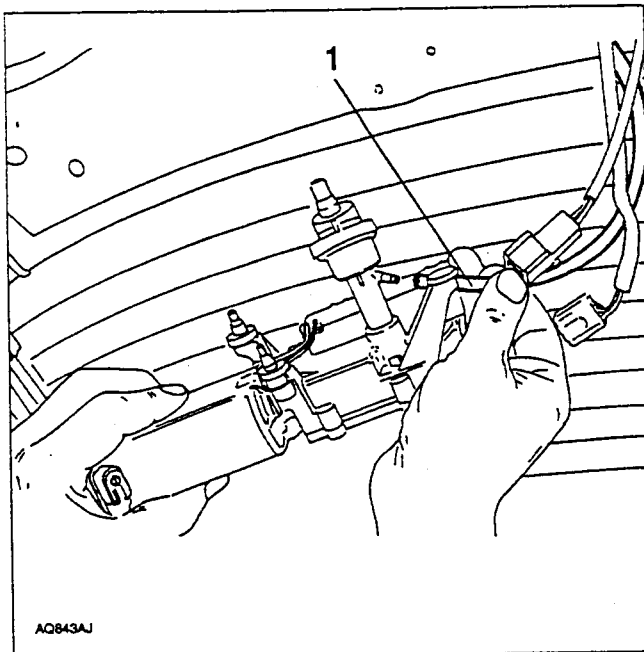
1. Using tool no. **1.823.014.000**, remove the rearscreen wiper rubber cap.



1. Raise the tailgate and slacken the three screws fastening the rearscreen wiper motor.

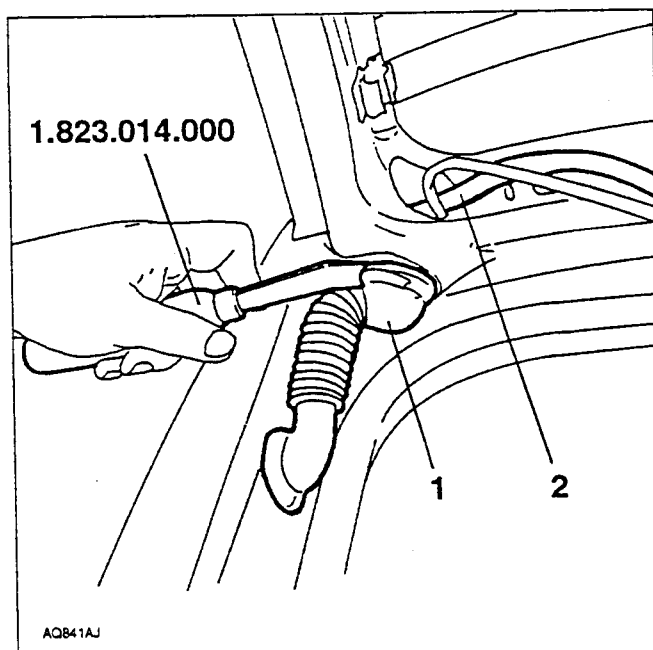


1. Pull the wiper motor off the tailgate just enough to disconnect the detergent fluid tube and then remove the motor.

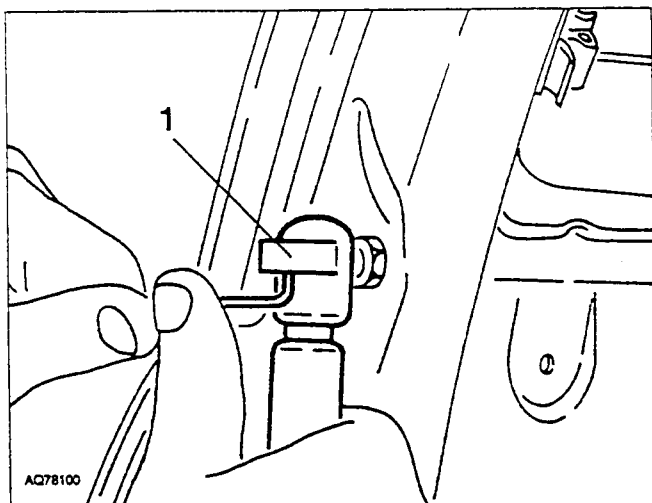


- Release the wiring from the fastening clamps.

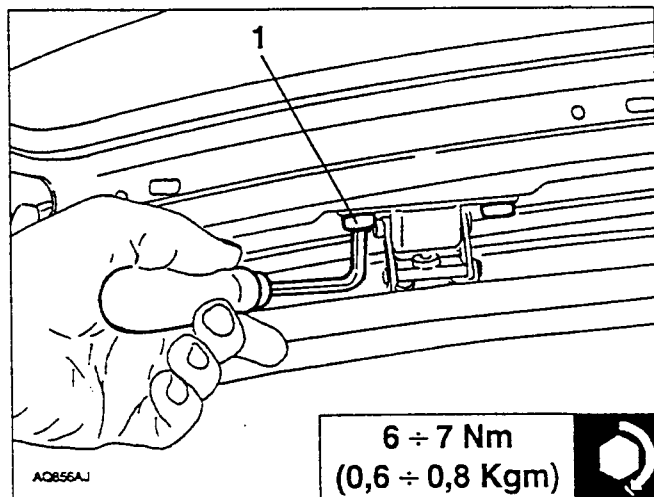
1. Using tool no. **1.823.014.000**, remove the cable sleeve from the tailgate.
2. Withdraw the cables.



1. Suitably prop the tailgate, then disconnect the two telescopic shock absorbers.

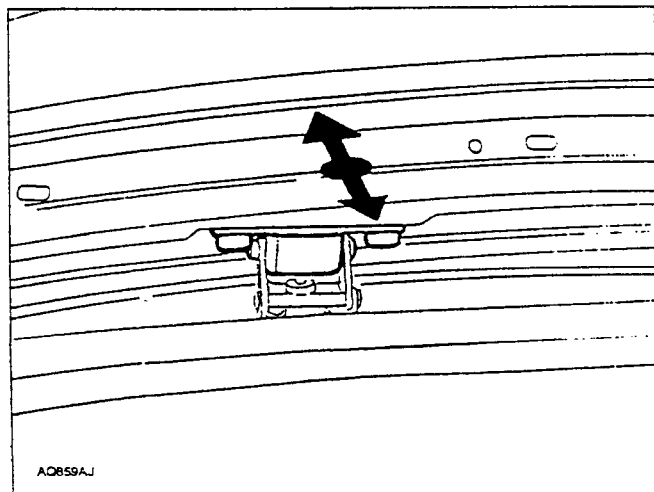


1. Slacken the two screws per hinge fastening the tailgate, then remove it.



ADJUSTMENT

1. Slacken the screws fastening the tailgate to the hinges and adjust longitudinally.

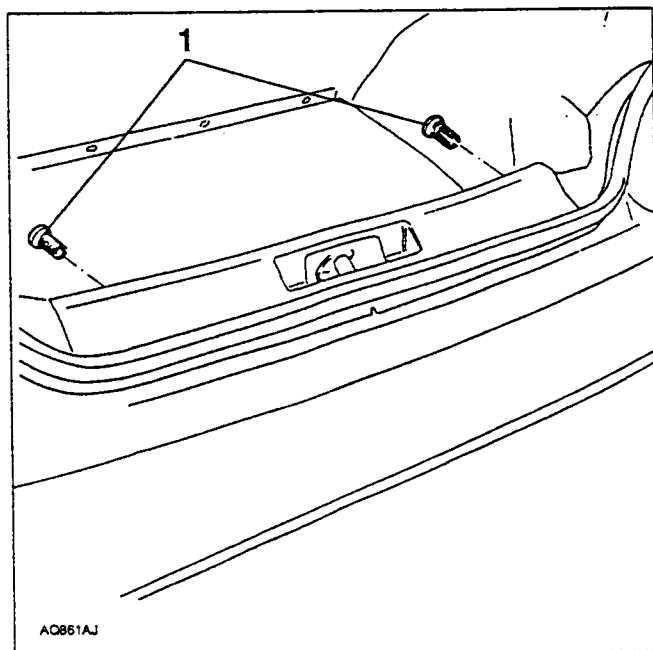


NOTE: if adjustment of the position of the tailgate hinges is not sufficient to obtain the effect required, adjust the position of the lock striker as described in the specific paragraph.

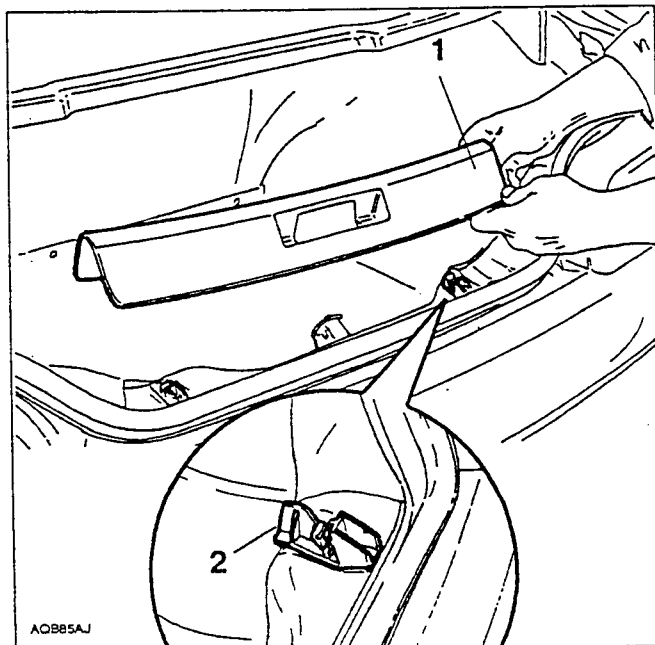
TAILGATE LOCK STRIKER

REMOVAL/REFITTING

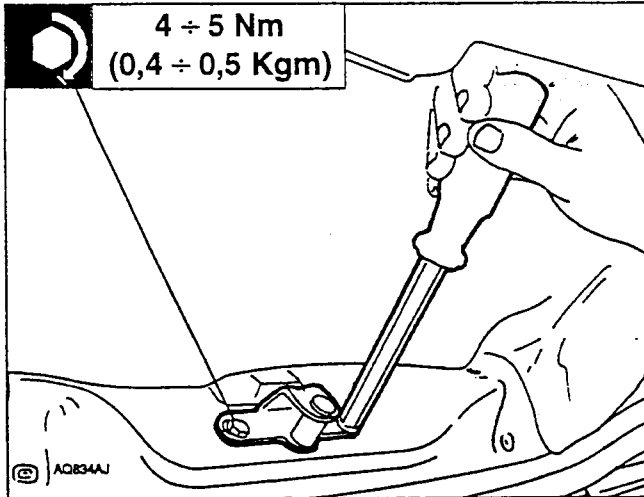
1. Working from the luggage compartment, slacken and remove the two screws fastening the protective trim.



1. Remove the protective trim, pulling it upwards.
2. If necessary, remove the two protective trim stay clamps.

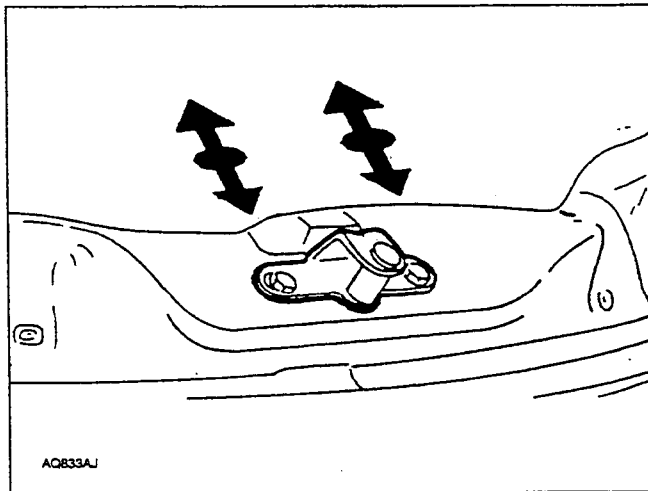


1. Slacken the two fastening screws and remove the lock striker.



ADJUSTMENT

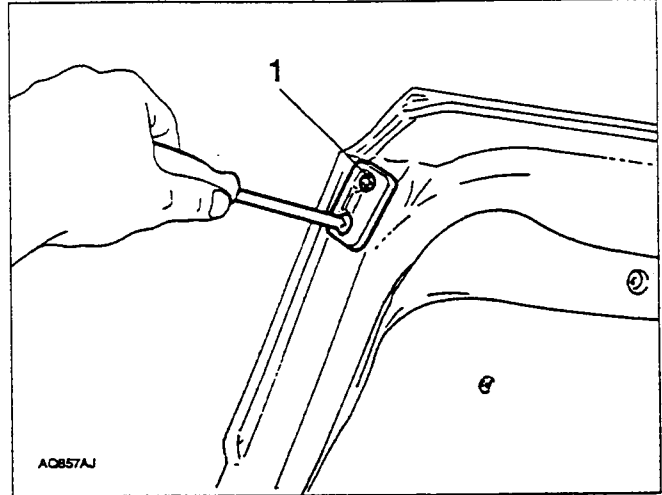
1. Remove the luggage compartment seal caps and slacken the tailgate lock striker, then adjust its position until correct tailgate closing is obtained; then tighten the screws.



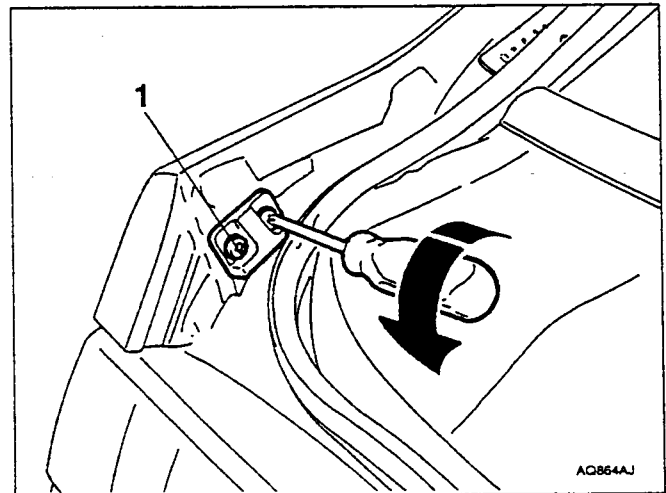
TAILGATE BUFFERS

REMOVAL/REFITTING

1. Slacken the two screws for each buffer and remove the right and left upper buffers of the tailgate.

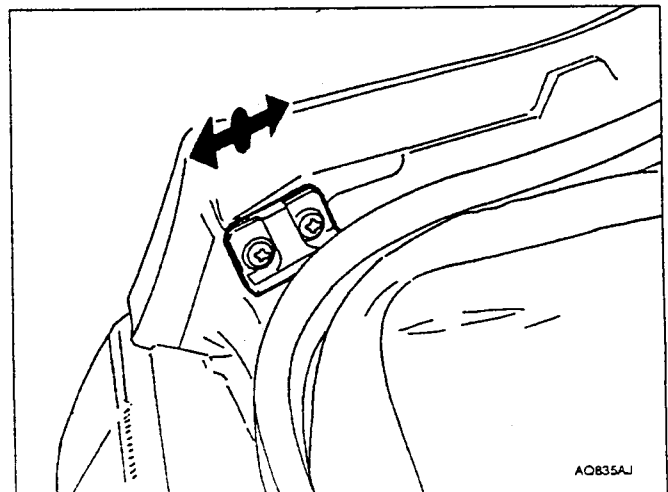


1. Slacken the two screws, for each buffer, and remove the two right and left lower tailgate buffers.



ADJUSTMENT

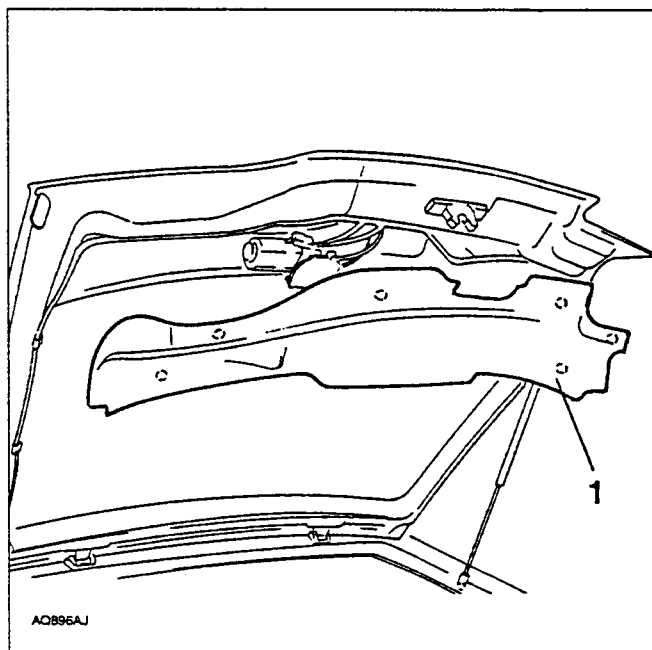
1. Slacken the right and left tailgate buffer fastening screws and adjust the position until the tailgate closes correctly.



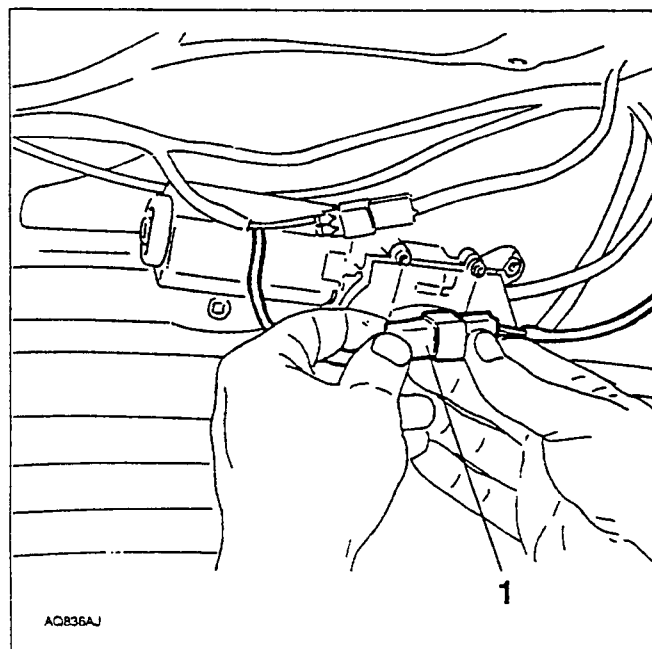
TAILGATE LOCK

REMOVAL/REFITTING

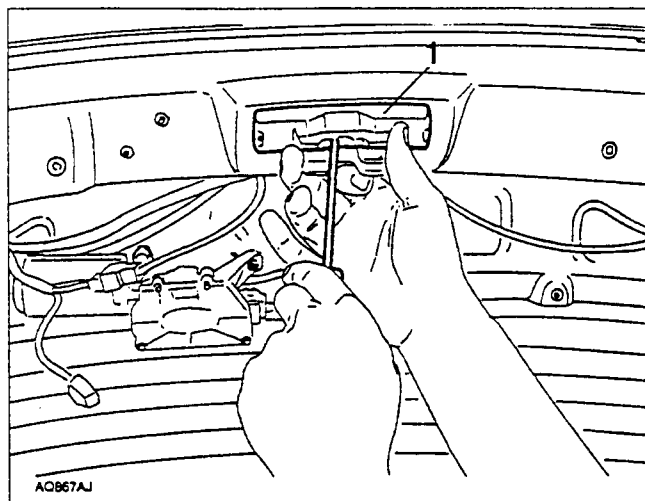
1. Using tool no. 1.823.015.000, release the tailgate lower trim from the plastic nails and remove it.



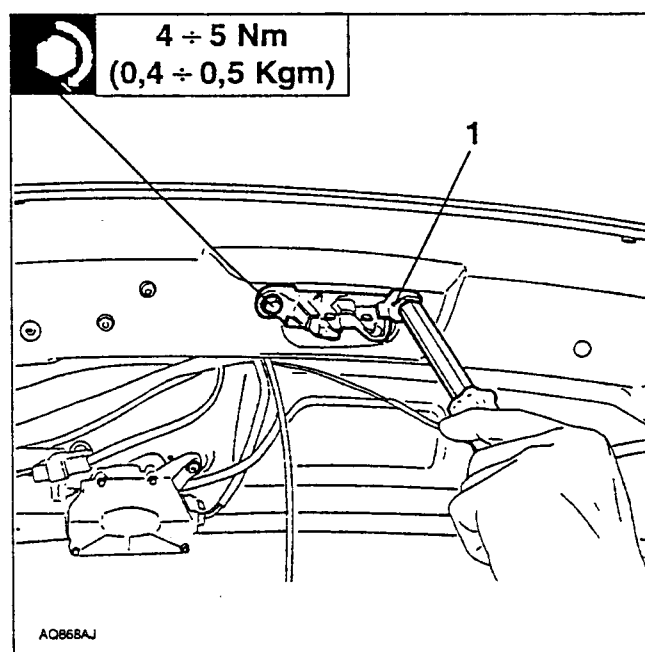
1. Disconnect the electrical connection from the boot open warning sensor (if fitted).



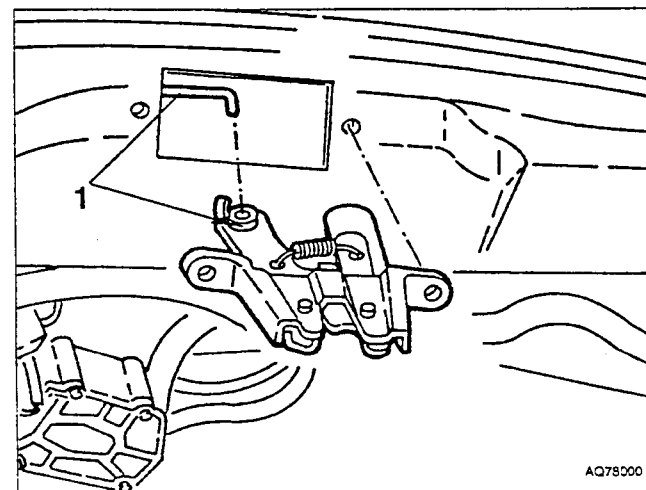
1. Remove the lock trim.



1. Slacken the two screws fastening the tailgate lock.



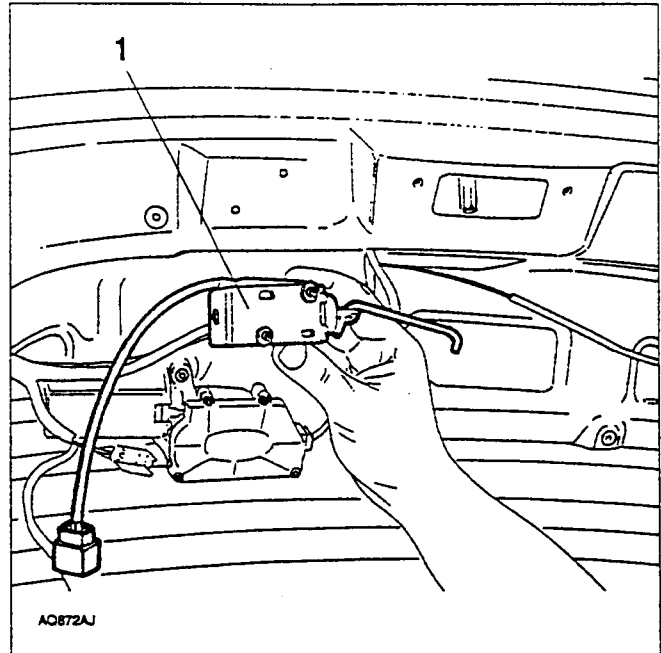
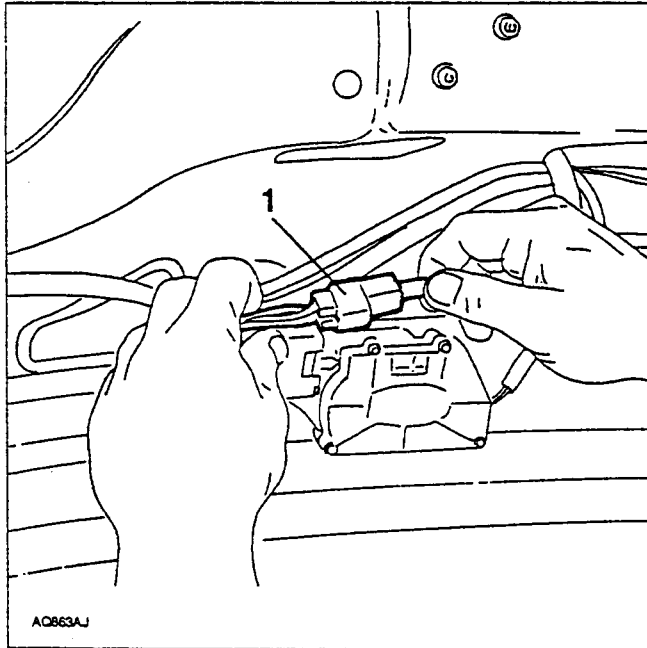
1. Remove the lock taking care to release the opening control rod from the actuator (electrically-operated locks).



TAILGATE OPENING CONTROL ACTUATOR

REMOVAL/REFITTING

- Remove the tailgate lock (see specific paragraph)
- 1. Disconnect the electrical connector of the tailgate opening control actuator.

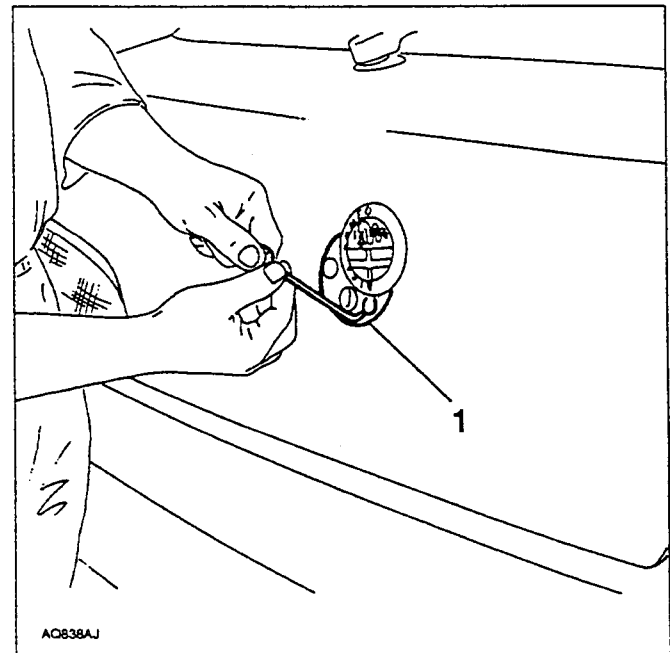
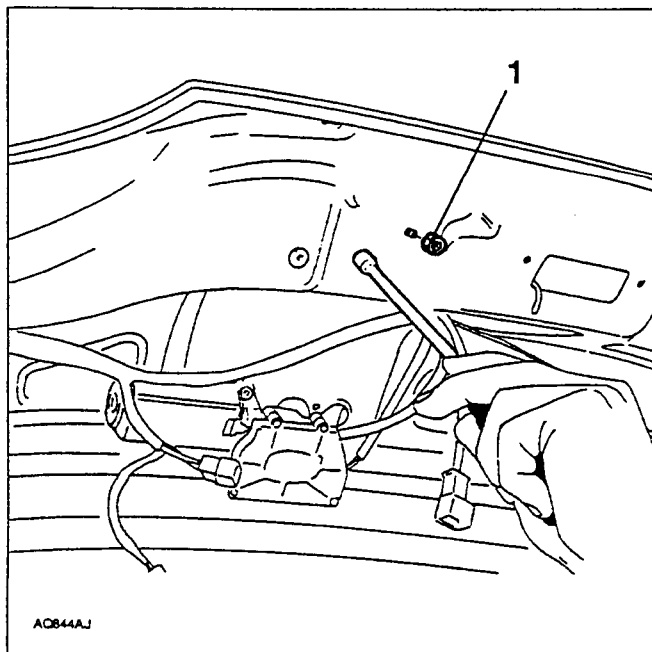


TAILGATE LOCK UNIT

REMOVAL/REFITTING

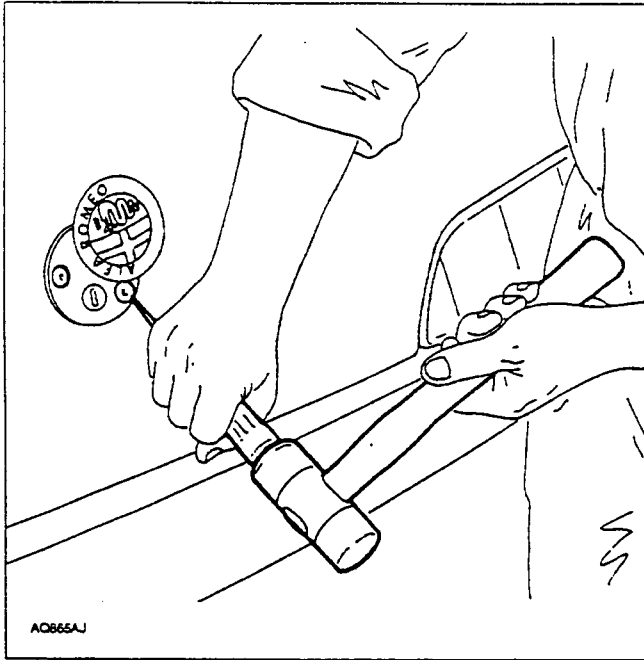
1. Lower the tailgate, turn the badge and remove the two caps protecting the fastening screws

1. Slacken the two actuator fastening nuts.



1. Remove the tailgate opening control actuator with-drawing it from inside the tailgate

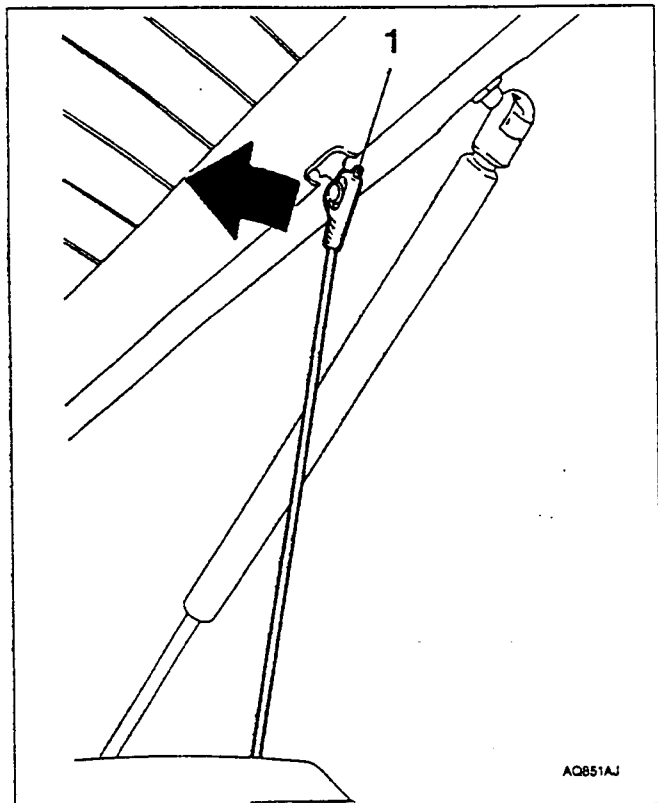
1. Using a punch, slacken the two screws fastening the lock unit and remove it.



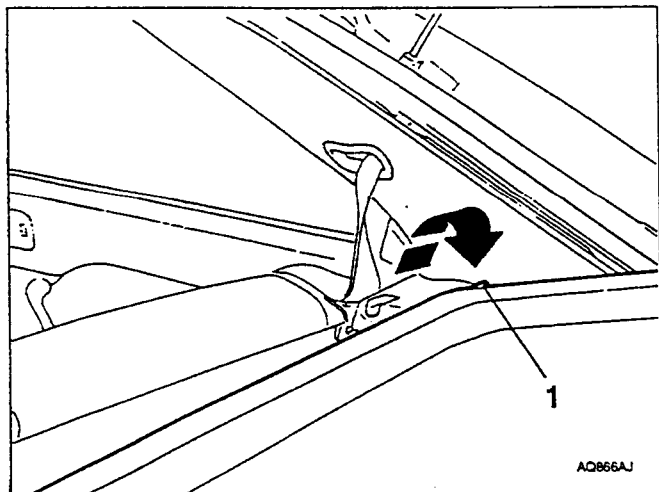
When refitting, reverse the sequence described for removal using two new screws for fastening the lock unit.

PARCEL SHELF**REMOVAL/REFITTING**

1. Release the parcel shelf lifting cords.

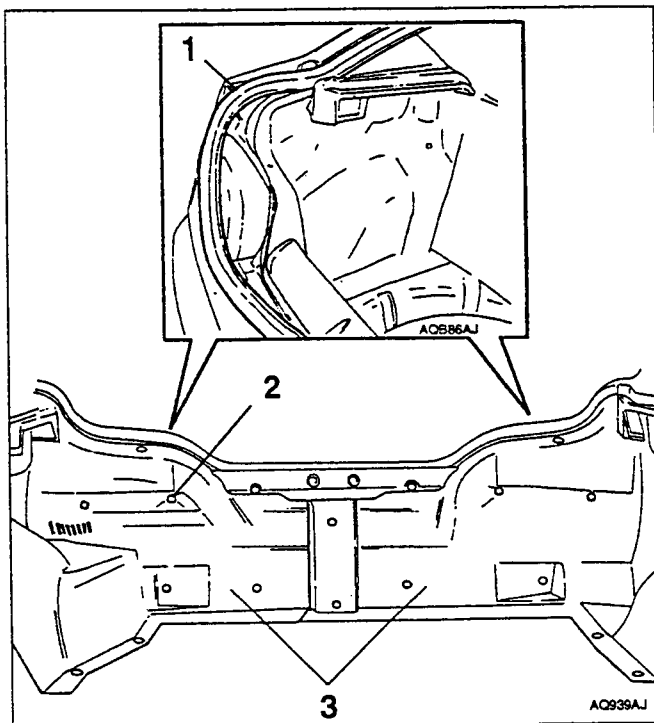


1. Release the parcel shelf side fasteners, then remove it.

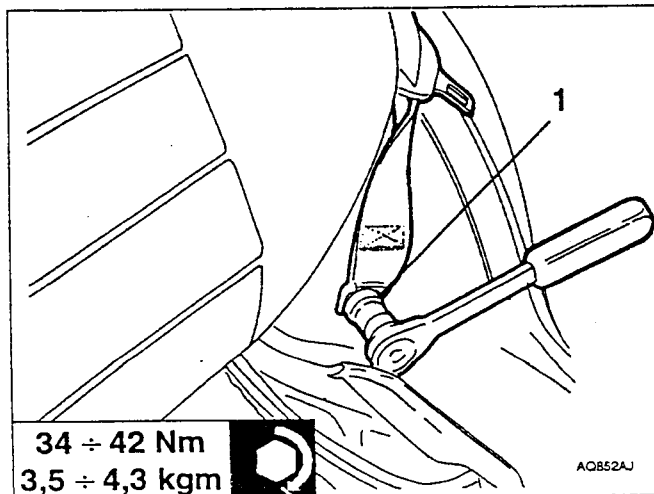
**INNER LUGGAGE COMPARTMENT TRIM****REMOVAL/REFITTING**

- Remove the lower luggage compartment trim (see specific paragraph).
- Remove the lower fastenings of the pillar cover side brackets (see specific paragraph).

- Remove the protective trim (see specific paragraph).
1. Partially remove the luggage compartment seal.
 2. Using tool 1.823.014.000, release the plastic caps fastening the inner luggage compartment trim.
 3. Remove the luggage compartment inner trim, in the parts.

**SIDE PILLAR COVER BRACKETS****REMOVAL/REFITTING**

- Removal the parcel shelf (see specific paragraph).
 - Move the rear seat cushion forwards.
1. Slacken and remove the lower screw fastening the rear seat belt and release the belt itself.



34 ÷ 42 Nm
3,5 ÷ 4,3 kgm